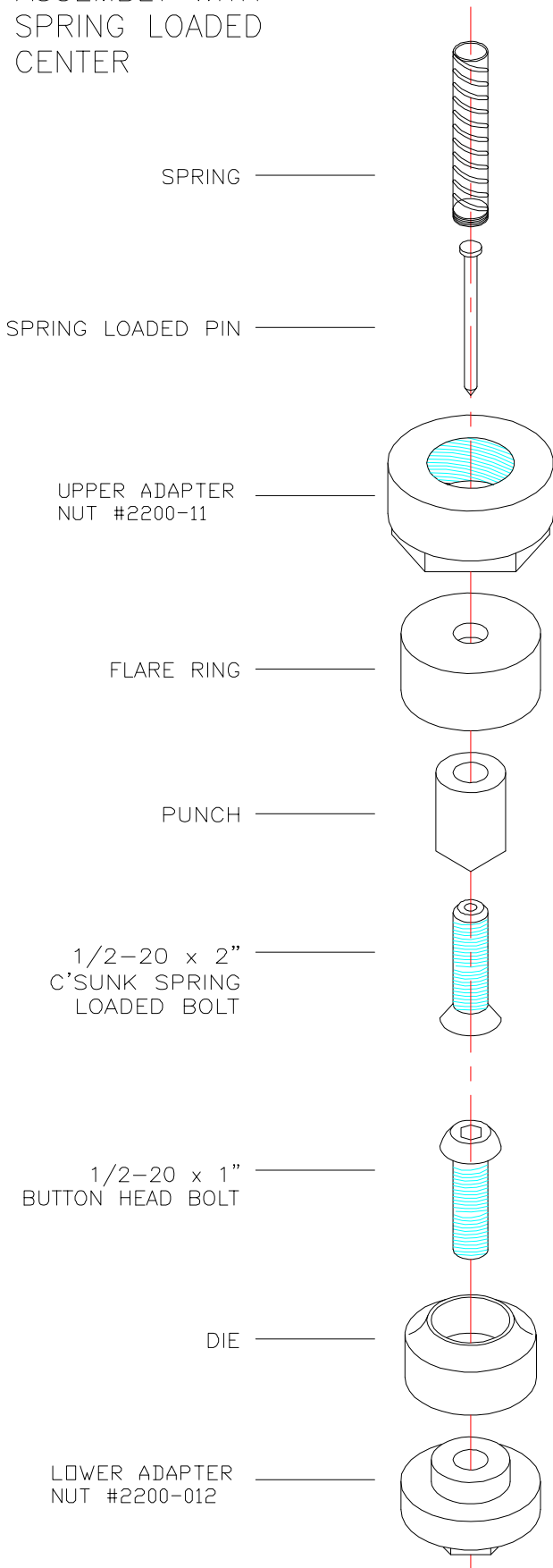
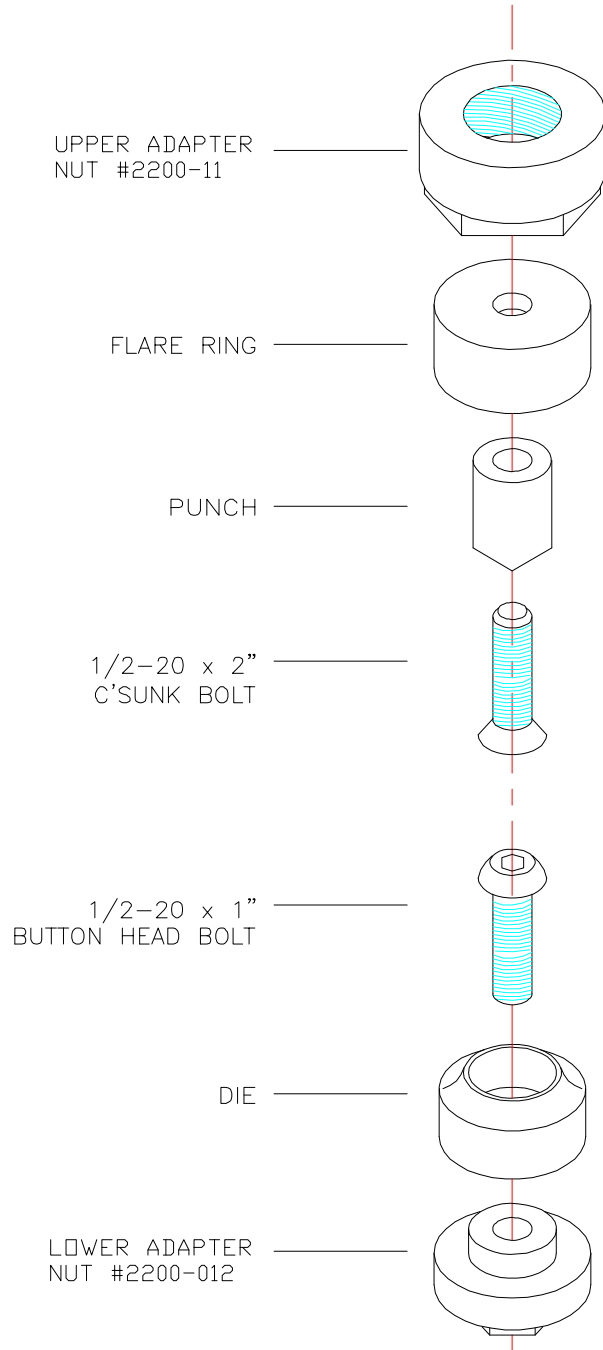


PUNCH AND FLARE
ASSEMBLY WITH
SPRING LOADED
CENTER



PUNCH AND FLARE
ASSEMBLY WITH OUT
SPRING LOADED
CENTER



rev. 2-23-2003