

RAMS-2019 Power Rotary Machine

Capacity 14ga. Mild Steel Maximum

OPERATION:

- 1. Adjust initial forming pressure by putting the speed selector switch to neutral.
- 2. Depress foot pedal switch, the rollers will compress together.
- **3.** Adjust the pressure by Pulling out and rotating the air pressure adjustment switch to the desired setting.
- 4. The back gauge is now adjusted to the desired depth.
- 5. Select the desired speed and direction.
- 6. Place material to back gauge between rollers.
- 7. Depress the foot pedal to lower the top roller and to start roller rotation. Hold material to back gauge and use the necessary revolutions to complete the desired profile.

*See product video for more information.

** Time Delay and low speed adjustments can be made by Removing the lower unit side panel and referring to the "Frequency Drive" Instruction Manual

MAINTENANCE:

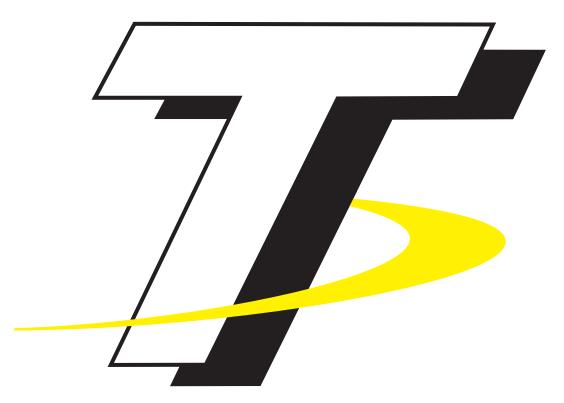
1. Once a year: Remove back cover of Upper unit and Lightly grease Drive Gear with "High Temperature" LUBRIMATIC (Brand Name) Wheel Bearing Grease.

Distributed by: Trick-Tools_com

Trick-Tools 80 Truman Road Pella, IA 50219

Phone:1-877-VAN-SANT

E-mail: sales@trick-tools.com





Here at Trick Tools we believe that our customers deserve the best value in their tool and equipment purchases. We are constantly at work searching out a variety of high quality, high performance tools to offer at the best prices possible. Our commitment to you is that we will not offer "cheap junk" anywhere on our website. You, the customer, help us to evaluate our products constantly and as soon as an ongoing quality issue is uncovered we will correct it or discontinue that product immediately. We hope to earn your continued trust.