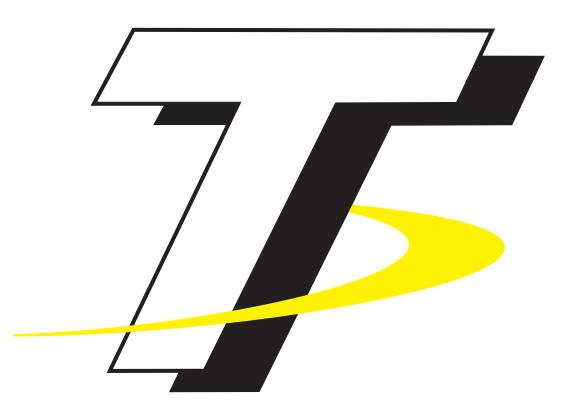
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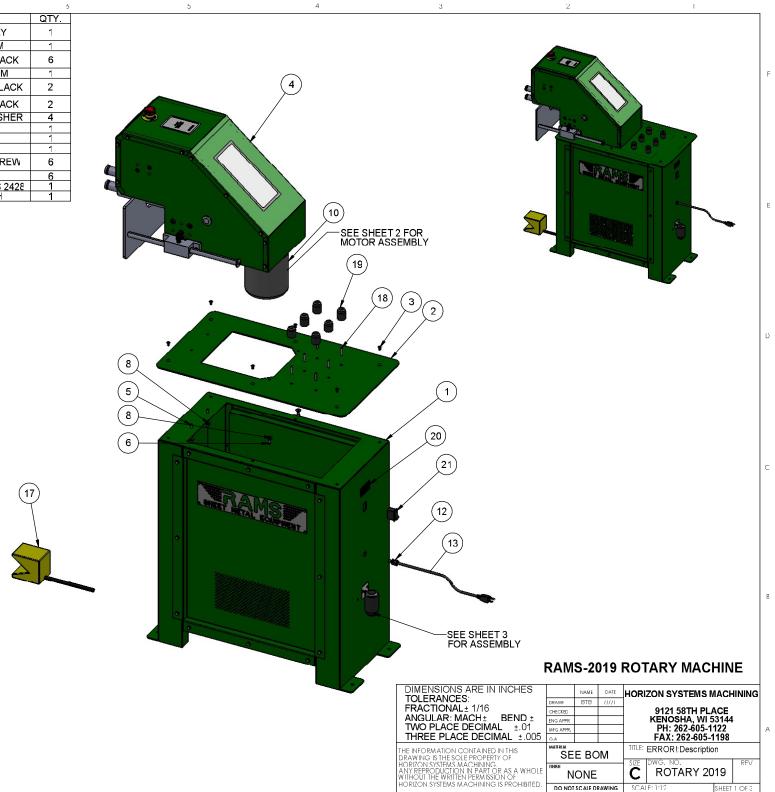


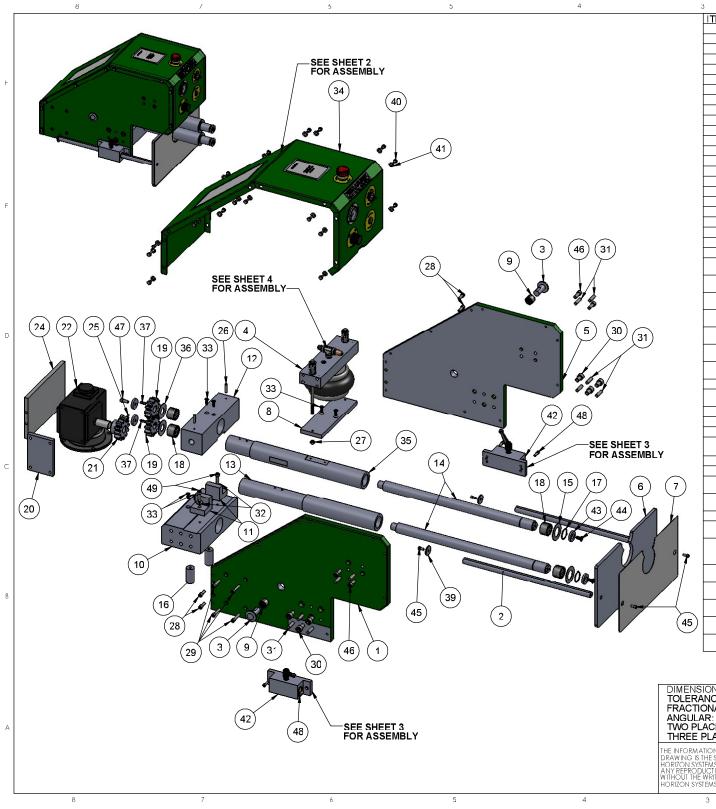
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		8	/	5
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1		ROTARY STAND ASSEMBLY	STAND B ASSEMBLY	1
	2	2019-03	TABLE TOP ASSEM	1
	3	SCHCSCREW 0.25- 20x0.5x0.5-HX-N	1/4-20 X 1/2, SHCS, BLACK	6
F	4	ROTARY 2019 TOP	MECHANICAL ASSEM	1
	5	HX-SHCS 0.25- 20x2.75x1.25-N	1/4-20 X 2-3/4, SHCS, BLACK	2
	6	SHCS,1/4-20 X 1/2, BLACK	1/4-20 X 1/2, SHCS, BLACK	2
	8	Regular FW 0.25	1/4, 9/16 OD, FLAT WASHER	4
	12	69915K51	CORD GRIP	1
	13	CORD1	POWER CORD	1
	17	FOOT PEDAL	FOOT PEDAL	1
	18	SSCUPSKT 0.25- 20x1.25-HX-N	1/4-20 X 1-1/4, SET SCREW	6
	19	2019-56	ROLLER HOLDER	6
	20	SERIAL #	SERIAL No. TAG, RAMS 2428	1
	21	3XS59	TIPPETTE SWITCH	1
F				

D

C





ITEM NO.     PART NUMBER     DESCRIPTION     OTY.       1     2019-50     GUIDE BAR     2       3     2019-48     PIN     2       4     BELLOW ASSEM     BELLOW ASSEMBLY     1       5     2019-14     PLATE-RGHT SIDE     1       6     2019-14     PLATE     1       7     2019-14     PLATE     1       7     2019-14     PLATE     1       8     2019-13     PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-26     UPPER BLOCK     1       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       20     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCTION	3	2	I		
2     2019-50     GUIDE BAR     2       3     2019-48     PIN     2       4     BELLOW ASSEM     BELLOW ASSEMBLY     1       5     2019-12     PLATE-RGHT SIDE     1       6     2019-14     PLATE     1       7     2019-14.1     WARE PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-30     LOWER BLOCK     1       11     2019-24     ANGLE SUPPORT     2       12     2019-40     WASHER     2       15     2019-40     WASHER     2       16     2019-40     WASHER     2       20     2019-43     STAND BUSHINC     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     4       19     2019-43     STAND BUSHINC     2     2       20     2019-46     GEAR REDUCTINO PLATE     1       21     2019-53     SHAFT GEAR     2       22     GEAR REDUCER     SECEWO     2 </td <td>ITEM NO.</td> <td>PART NUMBER</td> <td>DESCRIPTION</td> <td>QTY.</td> <td></td>	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
3     2019-48     PIN     2       4     BELLOW ASSEM     BELLOW ASSEMBLY     1       5     2019-12     PLATE-RGHT SIDE     1       7     2019-14.1     WARE PLATE     1       8     2019-14.1     WARE PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-24     ANGLE SUPPORT     2       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHARTI     SHART     2       16     2019-40     WASHER     2       16     2019-40     WASHER     2       20     2019-41     STAND BUSHING     2       17     BZ7.1 - NA1-125     EXTERNAL RETAINING RING     2       20     2019-46     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     2       20     2019-47     D'32 X 3/8, NYLOCK SET     3       32x0 375-HX-N     10-32X 3/8, NYLOCK SET     3     3					
4     BELLOW ASSEM     BELLOW ASSEMBLY     1       5     2019-12     PLATE-RGHT SIDE     1       7     2019-14.1     WARE PLATE     1       7     2019-18.1     PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-30     LOWER BLOCK     1       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       16     2019-40     WASHER     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-20     BACK PLATE     1       22     GEAR REDUCER     SPEED CONTROL     1 <td></td> <td></td> <td></td> <td></td> <td></td>					
5     2019-12     PLATE-RGHT SIDE     1       6     2019-14-1     WARE PLATE     1       7     2019-14-1     WARE PLATE     1       8     2019-13     PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-26     UPPER BLOCK     1       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAHFT     2       16     2019-43     STAND BUSHING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       20     2019-43     STAND BUSHING     2       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19     10-32 X 38, NYLOCK SET     1       26     SCUPSKT 0.25     1/4-20 X 1-1/4, SET SCREW			PIN		
6     2019-14     PLATE     1       7     2019-18     PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-30     LOWER BLOCK     1       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       16     2019-43     STAND BUSHING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       20     2019-43     STAND BUSHING     2       21     2019-43     STAND BUSHING     2       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19     10-32 X 3/8, NYLOCK SET     3       20     10.3125-18-D     5/16-18 X 1-1/2, SHCS     4       29     143 L 5x1 5.1     5/16-18 X 1-1/2 <t< td=""><td></td><td></td><td></td><td></td><td></td></t<>					
7     2019-14-1     WARE PLATE     1       8     2019-18     PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-30     LOWER BLOCK     1       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT1     SHAFT       15     2019-43     STAND BUSHING     2       16     2019-43     STAND BUSHING     2       17     BZ7.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-44     MOTOR GEAR     2       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       26     SCUPSKT 0 19-     32X 3/8, NUCCK SET     1       370     S0MOX0 500-     1/4-20 X 1/2, SHCS     4 <td></td> <td></td> <td></td> <td></td> <td>F</td>					F
8     2019-18     PLATE     1       9     B-1212     3/4 X 1 BEARING     2       10     2019-30     LOWER BLOCK     1       11     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       16     2019-40     WASHER     2       16     2019-40     WASHER     2       16     2019-40     WASHER     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       24     2019-20     BACK PLATE     1       25     3220-375-HX-N     SCREW     2       27     HNUT 0.3125-18-D     5/16-18, HEX NUT     1       26     201-25-HX-N     SCREW     2       27 </td <td></td> <td></td> <td></td> <td></td> <td></td>					
9     B-1212     3/4 X 1 BEARING     2       10     2019-30     LOWER BLOCK     1       11     2019-24     ANGLE SUPPORT     2       12     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-43     STAND BUSHING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-54     MOTOR GEAR     1       21     2019-54     MOTOR GEAR     1       22     SECUPSKT 0.19-     10-32 X 318, NYLOCK SET     1       32x0 375-HX-N     SCREW     SCREW     2       201     HNUT 0.3125-18-D     5/16-18, HEX NUT     2       20     SUSUPSKT 0.25-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.5-     1/2-13 X 3/4, S					
10     2019-30     LOWER BLOCK     1       11     2019-24     ANGLE SUPPORT     2       12     2019-26     UPPER BLOCK     1       13     TUBE 1     TUBE     1       14     SHAFT     2       15     2019-40     WASHER     2       16     2019-40     WASHER     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       24     2019-20     BACK PLATE     1       24     2019-20     BACK PLATE     1       25     SCUPSKT 0.19     10-32 X 3/8, NVLOCK SET     1       26     2020.201.5     5/16-18, HEX NUT     2       27     N     SCUPSKT 0.25-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       20     HX-SHCS 0.3125-     1/4					
11     2019-24     ANGLE SUPPORT     2       12     2019-26     UPPER BLOCK     1       13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       16     2019-43     STAND BUSHING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCIN PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SCUPSKIT 0.19-     10-322 X38, NYLOCK SET     1       26     20x1 5.147.8     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.5-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       34     30 13x0 75x0 75-M					
13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       16     2019-40     WASHER     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19-     10-32 X 3/8 NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1/2, SHCS     4       27     NUT 0.3125-18-D-     5/16-18 X 1-1/2, SHCS     4       28     HX-SHCS 0.325-     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.3125     5/16-18 X 1-1/2, SHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35	11		ANGLE SUPPORT		
13     TUBE1     TUBE     1       14     SHAFT1     SHAFT     2       15     2019-40     WASHER     2       16     2019-40     WASHER     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19-     10-32 X 3/8 NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1/2, SHCS     4       27     NUT 0.3125-18-D-     5/16-18 X 1-1/2, SHCS     4       28     HX-SHCS 0.325-     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.3125     5/16-18 X 1-1/2, SHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35	12	2019-26	UPPER BLOCK		
15     2019-40     WASHER     2       16     2019-43     STAND BUSHING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     32X0.375-HX-N     10-32 X 3/8, NYLOCK SET     1       26     20X1.25-HX-N     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D     5/16-18, HEX NUT     2       28     HX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     0.375X1.45     DOWEL PINS 3/8 X 1-1/4     10       32     20X0.75A.75-N     1/2-13 X 3/4, SHCS			TUBE		
16     2019-43     STAND BUSHING     2       17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-54     MOTOR GEAR     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19-     10-32 X 3/8, NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1-1/4, SET SCREW     2       27     NSHCS 0.3125-18-D     5/16-18, HEX NUT     2       28     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       29     HX-SHCS 0.3125-     1/4-20 X 3/4, SHCS     6       36     HX-SHCS 0.375-N     1/2-13 X 3/4, SHCS     6       37     ASME BIR 8.2 -     DOWEL PINS 3/8 X 1-1/4     10       32     SCHCSCREW 0.25-     1/4-20 X					
17     B27.1 - NA1-125     EXTERNAL RETAINING RING     2       18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19- 32/0, 375-HX-N     SCREW     1       26     20X1 25-HX-N     SCREW     1       26     20X0 175-HX-N     SCREW     1       27     HNUT 0.3125-18-D     5/16-18 X 1-1/2, SHCS     4       29     HX-SHCS 0 3125     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0 5- 1/2-13 X 3/4, SHCS     6     3/3, 0, 75/0, 75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1     10     32     8       32     SCHCSCREW 0.25- 1/4-20     TUBE2     1     36     2019-49     2019-49     2       3					
18     B-2016     1-1/2 X 1 BEARING     4       19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19-     10-32 X 3/8, NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D-     5/16-18, HEX NUT     2       28     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       29     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       34     13x0, 75x0, 75-N.     1/2-13 X 3/4, SHCS     6       35     CHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     1     36     2019-42       36     2019-44     PLAIN WASHER     2     38       36     2019-44     PLAIN WASHE					
19     2019-53     SHAFT GEAR     2       20     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19-     10-32 X 3/8 NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D     5/16-18, HEX NUT     2       28     MX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.50-     1/4-14.20 X 1/2, SHCS     4       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     ASME B18.2-     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     1     1       36     2019-42     WASHER     2 <td></td> <td></td> <td></td> <td></td> <td></td>					
10     2019-16     GEAR REDUCTION PLATE     1       21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19- 32x0 375-HX-N     10-32 X 3/8 NYLOCK SET     1       26     SSCUPSKT 0.25- 20x1 25-HX-N     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D- 5/16-18, HEX NUT     2     2       28     HX-SHCS 0.3250- 1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.5- 13x0 75x0 75-N     1/4-20 X 1/2, SHCS     4       30     HX-SHCS 0.5- 13x0 75x0 75-N     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2- 0 3752x1 25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 1320x0 75x0 75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-44     TOP COVER ASSEMBLY     1       35     TUBE2     1     36     2019-42       36     2019-44     PLAIN WASHER     2					E
21     2019-54     MOTOR GEAR     1       22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     32x0.375-HX-N     SCCREW     1       26     SSCUPSKT 0.19-     10-32 X 3/8, NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D-     5/16-18, HEX NUT     2       28     HX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       29     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     O.3752x1.25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-44     TOP COVER ASSEMBLY     1       35     TUBE2     1     36     2004.075x0.75-N.1       36     2019-49				-	
22     GEAR REDUCER     SPEED CONTROL     1       24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19-     10-32 X 3/8, NYLOCK SET     1       26     SSCUPSKT 0.25-     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D-     5/16-18, HEX NUT     2       28     20x1.25-HX-N     5/16-18, HEX NUT     2       28     HX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     0.3752x1.25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-44     PLAIN WASHER     2       37     0.1875x0.1875x.750     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER </td <td></td> <td></td> <td></td> <td></td> <td></td>					
24     2019-20     BACK PLATE     1       25     SSCUPSKT 0.19- 32x0.375-HX-N     10-32 X 3/8, NYLOCK SET     1       26     SSCUPSKT 0.25- 20x1.25-HX-N     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D- NUT 0.3125-18-D- 5/16-18, HEX NUT     2       28     HX-SHCS 0.250- 18x1.5x1.5-N     5/16-18 X 1-1/2, SHCS     4       29     HX-SHCS 0.5- 13x0.752x1.5-N     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5- 13x0.752x1.25     DOWEL PINS 3/8 X 1-1/4     10       31     ASME B18.8.2 - 0.3752x1.25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 1/4-20 X 3/8, HHCS     18       41     Preferred Narrow HW 0.25     1/4-20 X 3/8, HHCS					
3200 3/3-IL-IN     SCREW       26     20x1 25-HX-N     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D:     5/16-18, HEX NUT     2       28     HX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2-     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       38     2019-49     GUIDE BAR WASHER     2       38     2019-49     GUIDE BAR WASHER     2       39     2019-49     GUIDE BAR BLOCK ASSEM     2       40		2019-20	BACK PLATE		
3200 3/3-IL-IN     SCREW       26     20x1 25-HX-N     1/4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D:     5/16-18, HEX NUT     2       28     HX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2-     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       38     2019-49     GUIDE BAR WASHER     2       38     2019-49     GUIDE BAR WASHER     2       39     2019-49     GUIDE BAR BLOCK ASSEM     2       40		SSCUPSKT 0.19-	10-32 X 3/8. NYLOCK SET		
26     20x1 25-HX-N     II4-20 X 1-1/4, SET SCREW     2       27     HNUT 0.3125-18-D:     5/16-18, HEX NUT     2       28     HX-SHCS 0.250-     1/4-20 X 1/2, SHCS     4       29     HX-SHCS 0.3125-     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5-     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2-     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25-     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     1     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       38     2019-49     GUIDE BAR WASHER     2       38     2019-49     GUIDE BAR WASHER     2       39     2019-49     GUIDE BAR BLOCK ASSEM     2       40     275x0 375-N     1/4-20 X 3/8,HHCS     18	25	32x0.375-HX-N	SCREW	1	
21     N     31 (3-16) (112, NO1     2       28     HX.SHCS 0.250- 20x0 500x0 500-N     1/4-20 X 1/2, SHCS     4       29     HX.SHCS 0.3125- 18x1 5x1 5.N     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5- 13x0 75x0 75-N     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2 - 0.3752x1 25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 0.18750 0375-N     1/4-20 X 3/8, HHCS     18       41     Preferred Narrow     1/4 FLAT WASHER     18       41     SCHCSCREW     5/16-18 X .75, SHCS     2       43	26	SSCUPSKT 0.25- 20x1.25-HX-N	1/4-20 X 1-1/4, SET SCREW	2	
23     20x0.500x0.500-N     1/420 X 1/2, SHCS     4       29     HX-SHCS 0.3125- 18x1.5x1.5-N     5/16-18 X 1-1/2, SHCS     4       30     HX-SHCS 0.5- 13x0.75x0.75-N     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2 - 0.3752x1.25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-44     PLAIN WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-49     GUIDE BAR WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 1/4-20 X 3/8,HHCS     18       41     Preferred Narrow     1/4 FLAT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     0.3125- 5/16-18 X	27		5/16-18, HEX NUT	2	
23     18x1 5x1 5x1 5x1     3/10-18 X 1-1/2, 131C3     4     6       30     HX-SHCS 0.5- 13x0 75x0 75-N     1/2-13 X 3/4, SHCS     6       31     ASME B18.8.2 - 0.3752X1.25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     1     2       36     2019-44     TOP COVER ASSEMBLY     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       38     2019-44     PLAIN WASHER     2       38     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 1/4-20 X 3/8,HHCS     18       41     Freeterred Narrow FW 0.25     1/4-20 X 3/8,HHCS     18       41     SCHCSCREW     6     C-SUNK WASHER     2       43     2019-46     C-SUNK WASHER	28	HX-SHCS 0250- 20x0 500x0 500-N	1/4-20 X 1/2, SHCS	4	
31     ASME B18.8.2 - 0.3752x1.25     DOWEL PINS 3/8 X 1-1/4     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-42     WASHER     2       38     2019-42     WASHER     2       38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 01/4-20 X 3/8,HHCS     18       41     FW 0.25     1/4-20 X 3/8,HHCS     18       41     FW 0.25     5/16-18 X .75, SHCS     2       43     2019-46     C-SUNK WASHER     2       44     0.3125- 18x0 75x0 75-HX-N     5/16-18 X 1.75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4	29	HX-SHCS 0.3125- 18x1 5x1 5-N	5/16-18 X 1-1/2, SHCS	4	υ
31     0.3752x125     DOWLE FINS 38 x 1414     10       32     Regular FW 0.3125     5/16 FLATWASHER     2       33     SCHCSCREW 0.25- 20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-42     WASHER     2       38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 0.187x0 375-N     1/4-20 X 3/8,HHCS     18       41     FW0 25     1/4-20 X 3/8,HHCS     18       41     FW0 0.25     1/4 FLAT WASHER     2       43     2019-46     C-SUNK WASHER     2       43     2019-46     C-SUNK WASHER     2       44     0.3125- 18x0 75x0 75-HX-N     5/16-18 X 1.75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4 <td>30</td> <td>HX-SHCS 0.5- 13x0 75x0 75-N</td> <td>1/2-13 X 3/4, SHCS</td> <td>6</td> <td></td>	30	HX-SHCS 0.5- 13x0 75x0 75-N	1/2-13 X 3/4, SHCS	6	
33     SCHCSCREW 0.25- 20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-49     GUIDE BAR WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25-     1/4-20 X 3/8,HHCS     18       41     Preferred Narrow     1/4 FLAT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       43     2019-46     C-SUNK WASHER     2       44     0.3125-     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     4       47     HX-SHCS 0.25-     5/16-18 X 1-1/4, SHCS     4       48     HX-SHCS 0.25-     1/4-20 X 3/4, SHCS     <	31	ASME B18.8.2 - 0.3752x1.25	DOWEL PINS 3/8 X 1-1/4	10	
3.3     20x0.75x0.75-HX-N     1/4-20 X 3/4, FHCS     6       3.4     2019-04     TOP COVER ASSEMBLY     1       3.5     TUBE2     TUBE2     1       3.6     2019-42     WASHER     2       3.7     Key B17.1     3/4 LONG KEY     2       3.8     2019-42     WASHER     2       3.8     2019-44     PLAIN WASHER     2       3.9     2019-49     GUIDE BAR WASHER     2       4.0     HFBOLT 0.25-     1/4-20 X 3/8,HHCS     18       4.1     Preferred Narrow     1/4 FLAT WASHER     18       4.1     Preferred Narrow     1/4 FLAT WASHER     18       4.2     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       4.3     2019-46     C-SUNK WASHER     2       4.3     2019-46     C-SUNK WASHER     2       4.4     0.3125-     5/16-18 X .75, SHCS     2       4.4     0.3125-     3/8-16 X 1, SHCS     4       4.6     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2	32	Regular FW 0.3125	5/16 FLATWASHER	2	
34     2019-04     TOP COVER ASSEMBLY     1       35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25-     1/4-20 X 3/8,HHCS     18       41     Preferred Narrow     1/4 FLAT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       43     2019-46     C-SUNK WASHER     2       43     2019-46     C-SUNK WASHER     2       44     0.3125-     5/16-18 X .75, SHCS     2       44     0.3125-     1/2     1/4-20 X 1/2, SHCS     4       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX.SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2	33		1/4-20 X 3/4, FHCS	6	
35     TUBE2     TUBE2     1       36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-42     WASHER     2       39     2019-49     GUIDE BAR WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25-     1/4-20 X 3/8,HHCS     18       41     Preferred Narrow     1/4 FL AT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     0.3125-     5/16-18 X .75, SHCS     2       44     0.3125-     5/16-18 X .75, SHCS     2       44     0.3125-     5/16-18 X .75, SHCS     4       45     SHCS 0.375-     3/8-16 X 1, SHCS     4       46     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2       48     75w 0.75-N     5/16-18 X 1-1/4, SHCS     4       47     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     4	34		TOP COVER ASSEMBLY	1	
36     2019-42     WASHER     2       37     Key B17.1     3/4 LONG KEY     2       38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25-     1/4-20 X 3/8,HHCS     18       41     Preferred Narrow     1/4 FL AT WASHER     2       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     O.3125-     5/16-18 X .75, SHCS     2       44     SCHCSCREW     5/16-18 X .75, SHCS     2       44     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       45     SHCS,0.375-     3/8-16 X 1, SHCS     4       46     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     4       47     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     4       48     HX-SHCS 0.25-     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2					
37     0.1875x.0.1875x.750     374 EUNER EI     2       38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 20x0 375x0 375x0 375x1     1/4-20 X 3/8,HHCS     18       41     Freferred Narrow FW0 25     1/4 FLAT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       43     2019-46     C-SUNK WASHER     2       44     0.3125- 18x0 75x0 75-HX-N     5/16-18 X .75, SHCS     2       45     SHCS, 1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.3125- 16x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     7KN 075x0 75-N     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS     4		2019-42		2	
38     2019-44     PLAIN WASHER     2       39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 20x0 375x0 375-N     1/4-20 X 3/8,HHCS     18       41     Preferred Narrow Few 0.25     1/4 FL AT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     0.3125- 18x0 75x0 75-HX-N     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.375- 16x1x1-N     3/8-16 X 1, SHCS     4       47     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     20x0 75x0 75-N     1/4-20 X 3/4, SHCS     4       47     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       49     HX-SHCS 0.3125- 104-20 X 3/4, SHCS     4     2	37	Key B17.1 0.1875x0.1875x.750	3/4 LONG KEY	2	
39     2019-49     GUIDE BAR WASHER     2       40     HFBOLT 0.25- 20x0 375x0 375-N     1/4-20 X 3/8,HHCS     18       41     Preferred Narrow FW 0.25     1/4 FLAT WASHER     18       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     0.3125- 18x0 75x0 75-HX-N     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.3125- 18x0 75x0 75-N     3/8-16 X 1, SHCS     4       47     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     4       49     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2	38	2019-44	PLAIN WASHER	2	
40     20x0 375x0 375x0 375x0     375x0 375x0     1000000000000000000000000000000000000		2019-49		2	С
41     FW 0.25     1/4 FLAT WASHER     16       42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     0.3125-     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.375-     3/8-16 X 1, SHCS     4       47     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2       48     20x0 75x0 75-N     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2	40	HFBOLT 0.25-	1/4-20 X 3/8,HHCS	18	
42     GUIDE BAR BLOCK     GUIDE BAR BLOCK ASSEM     2       43     2019-46     C-SUNK WASHER     2       44     0.3125-     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.375-     3/8-16 X 1, SHCS     4       47     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2       48     20x0,75x0,75-N     1/4-20 X 3/4, SHCS     4       47     HX-SHCS 0.25-     1/4-20 X 3/4, SHCS     2       48     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2       48     HX-SHCS 0.3125-     1/4-20 X 3/4, SHCS     4	41	Preferred Narrow	1/4 FLAT WASHER	18	
SCHCSCREW     5/16-18 X .75, SHCS     2       44     0.3125- 18x0.75x0.75-HX-N     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX.SHCS 0.375- 16x1x1-N     3/8-16 X 1, SHCS     4       47     HX-SHCS 0.3125- 18x0.75x0.75-N     5/16-18 X 1-1/4, SHCS     2       48     20x0.75x0.75-N     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125- 18x0.75x0.75-N     5/16-18 X 1-1/4, SHCS     2	42		GUIDE BAR BLOCK ASSEM	2	
44     0.3125- 18x0 75x0 75-HX-N     5/16-18 X .75, SHCS     2       45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX,SHCS 0.375- 16x1x1-N     3/8-16 X 1, SHCS     4       47     HX,SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     HX,SHCS 0.25- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     HX,SHCS 0.25- 1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS     2	43		C-SUNK WASHER	2	
45     SHCS,1/4-20 X 1/2     1/4-20 X 1/2, SHCS     4       46     HX-SHCS 0.375- 16x1x1-N     3/8-16 X 1, SHCS     4       47     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     HX-SHCS 0.25- 18x0 75x0 75-N     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125- 14X-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS     2	44	0.3125-	5/16-18 X .75, SHCS	2	
46     16x1x1-N     3/6-16 X 1, SHCS     4     8       47     HX-SHCS 0.3125- 18x0 75x0 75-N     5/16-18 X 1-1/4, SHCS     2       48     HX-SHCS 0.25- 20x0 75x0 75-N     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125- 14X-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2	45	SHCS,1/4-20 X 1/2	1/4-20 X 1/2, SHCS	4	
47     18x0.75x0.75x0.75x0     5/10-10 X 1-1/4, 0100     2       48     HX-SHCS 0.25-     1/4-20 X 3/4, SHCS     4       49     HX-SHCS 0.3125-     5/16-18 X 1-1/4, SHCS     2	46		3/8-16 X 1, SHCS	4	В
48 20x0 75x0 75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125 5/16-18 X 1-1/4 SHCS 2	47	HX-SHCS 0.3125- 18x0.75x0.75-N	5/16-18 X 1-1/4, SHCS	2	
	48	HX-SHCS 0.25- 20x0.75x0 75-N	1/4-20 X 3/4, SHCS	4	
	49		5/16-18 X 1-1/4, SHCS	2	

## **RAMS - 2019 ROTARY MACHINE**

							I	
DIMENSIONS ARE IN INCHES		NAME	DATE	HORI	ZON SYSTEM	IS MACH	INING	
TOLERANCES:	DRAWN	BTB	7/5/1	1				
FRACTIONAL± 1/16	CHECKED			9121 58TH PLACE				
ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±.01				1	KENOSHA, WI 53144			
				PH: 262-605-1122				A
THREE PLACE DECIMAL ±.005	A.O			1	FAX: 262-6	05-1198		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF			TITLE: ROTARY 2019 TOP SECTION					
HORIZON SYSTEMS MACHINING	FINEH		SIZE	DWG. NO.		RFV		
ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF		NONE		<b>C</b>	ROTARY 20	)19 TOP		
HORIZON SYSTEMS MACHINING IS PROHIBITED.	DO NOT SCALE DRAWING		SCALE: 1:24		SHEET	I OF∠		
3	2		·,					

