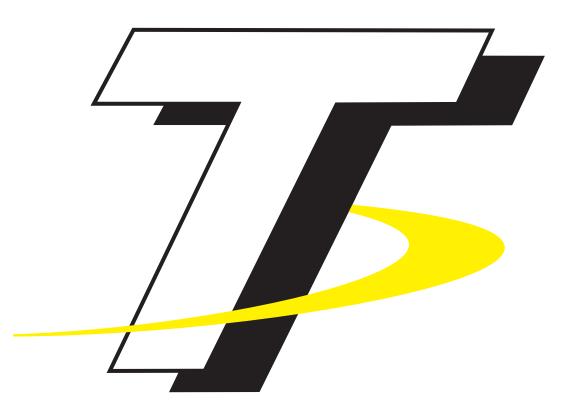
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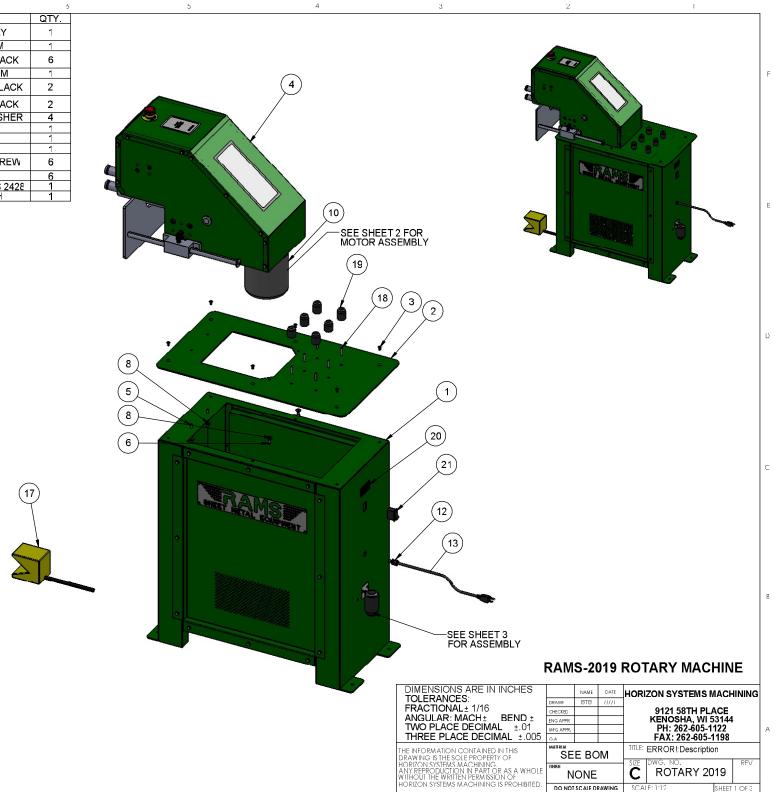


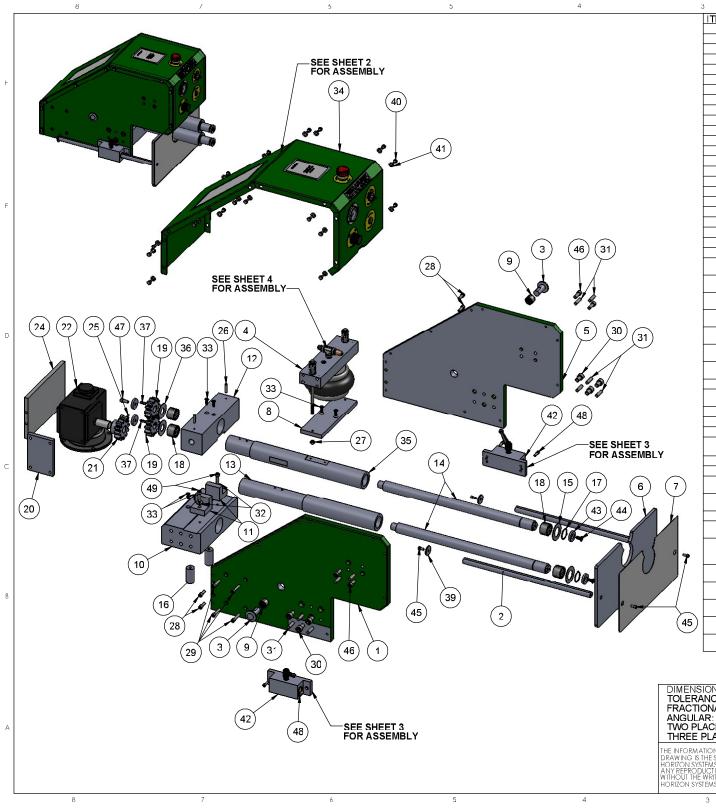
Here at Trick Tools we believe that our customers deserve the best value in their tool and equipment purchases. We are constantly at work searching out a variety of high quality, high performance tools to offer at the best prices possible. Our commitment to you is that we will not offer "cheap junk" anywhere on our website. You, the customer, help us to evaluate our products constantly and as soon as an ongoing quality issue is uncovered we will correct it or discontinue that product immediately. We hope to earn your continued trust.

		8	/	5
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1		ROTARY STAND ASSEMBLY	STAND B ASSEMBLY	1
	2	2019-03	TABLE TOP ASSEM	1
	3	SCHCSCREW 0.25- 20x0.5x0.5-HX-N	1/4-20 X 1/2, SHCS, BLACK	6
F	4	ROTARY 2019 TOP	MECHANICAL ASSEM	1
	5	HX-SHCS 0.25- 20x2.75x1.25-N	1/4-20 X 2-3/4, SHCS, BLACK	2
	6	SHCS,1/4-20 X 1/2, BLACK	1/4-20 X 1/2, SHCS, BLACK	2
	8	Regular FW 0.25	1/4, 9/16 OD, FLAT WASHER	4
	12	69915K51	CORD GRIP	1
	13	CORD1	POWER CORD	1
	17	FOOT PEDAL	FOOT PEDAL	1
	18	SSCUPSKT 0.25- 20x1.25-HX-N	1/4-20 X 1-1/4, SET SCREW	6
	19	2019-56	ROLLER HOLDER	6
	20	SERIAL #	SERIAL No. TAG, RAMS 2428	1
	21	3XS59	TIPPETTE SWITCH	1
F				

D

C





ITEM NO. PART NUMBER DESCRIPTION OTY. 1 2019-50 GUIDE BAR 2 3 2019-48 PIN 2 4 BELLOW ASSEM BELLOW ASSEMBLY 1 5 2019-14 PLATE-RGHT SIDE 1 6 2019-14 PLATE 1 7 2019-14 PLATE 1 7 2019-14 PLATE 1 8 2019-13 PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-26 UPPER BLOCK 1 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 20 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCTION	3	2	I		
2 2019-50 GUIDE BAR 2 3 2019-48 PIN 2 4 BELLOW ASSEM BELLOW ASSEMBLY 1 5 2019-12 PLATE-RGHT SIDE 1 6 2019-14 PLATE 1 7 2019-14.1 WARE PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-30 LOWER BLOCK 1 11 2019-24 ANGLE SUPPORT 2 12 2019-40 WASHER 2 15 2019-40 WASHER 2 16 2019-40 WASHER 2 20 2019-43 STAND BUSHINC 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 4 19 2019-43 STAND BUSHINC 2 2 20 2019-46 GEAR REDUCTINO PLATE 1 21 2019-53 SHAFT GEAR 2 22 GEAR REDUCER SECEWO 2 </td <td>ITEM NO.</td> <td>PART NUMBER</td> <td>DESCRIPTION</td> <td>QTY.</td> <td></td>	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
3 2019-48 PIN 2 4 BELLOW ASSEM BELLOW ASSEMBLY 1 5 2019-12 PLATE-RGHT SIDE 1 7 2019-14.1 WARE PLATE 1 8 2019-14.1 WARE PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-24 ANGLE SUPPORT 2 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHARTI SHART 2 16 2019-40 WASHER 2 16 2019-40 WASHER 2 20 2019-41 STAND BUSHING 2 17 BZ7.1 - NA1-125 EXTERNAL RETAINING RING 2 20 2019-46 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 2 20 2019-47 D'32 X 3/8, NYLOCK SET 3 32x0 375-HX-N 10-32X 3/8, NYLOCK SET 3 3					
4 BELLOW ASSEM BELLOW ASSEMBLY 1 5 2019-12 PLATE-RGHT SIDE 1 7 2019-14.1 WARE PLATE 1 7 2019-18.1 PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-30 LOWER BLOCK 1 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 16 2019-40 WASHER 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-20 BACK PLATE 1 22 GEAR REDUCER SPEED CONTROL 1 <td></td> <td></td> <td></td> <td></td> <td></td>					
5 2019-12 PLATE-RGHT SIDE 1 6 2019-14-1 WARE PLATE 1 7 2019-14-1 WARE PLATE 1 8 2019-13 PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-26 UPPER BLOCK 1 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAHFT 2 16 2019-43 STAND BUSHING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 20 2019-43 STAND BUSHING 2 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19 10-32 X 38, NYLOCK SET 1 26 SCUPSKT 0.25 1/4-20 X 1-1/4, SET SCREW			PIN		
6 2019-14 PLATE 1 7 2019-18 PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-30 LOWER BLOCK 1 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 16 2019-43 STAND BUSHING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 20 2019-43 STAND BUSHING 2 21 2019-43 STAND BUSHING 2 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19 10-32 X 3/8, NYLOCK SET 3 20 10.3125-18-D 5/16-18 X 1-1/2, SHCS 4 29 143 L 5x1 5.1 5/16-18 X 1-1/2 <t< td=""><td></td><td></td><td></td><td></td><td></td></t<>					
7 2019-14-1 WARE PLATE 1 8 2019-18 PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-30 LOWER BLOCK 1 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT1 SHAFT 15 2019-43 STAND BUSHING 2 16 2019-43 STAND BUSHING 2 17 BZ7.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-44 MOTOR GEAR 2 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 26 SCUPSKT 0 19- 32X 3/8, NUCCK SET 1 370 S0MOX0 500- 1/4-20 X 1/2, SHCS 4 <td></td> <td></td> <td></td> <td></td> <td>F</td>					F
8 2019-18 PLATE 1 9 B-1212 3/4 X 1 BEARING 2 10 2019-30 LOWER BLOCK 1 11 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 16 2019-40 WASHER 2 16 2019-40 WASHER 2 16 2019-40 WASHER 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 24 2019-20 BACK PLATE 1 25 3220-375-HX-N SCREW 2 27 HNUT 0.3125-18-D 5/16-18, HEX NUT 1 26 201-25-HX-N SCREW 2 27 </td <td></td> <td></td> <td></td> <td></td> <td></td>					
9 B-1212 3/4 X 1 BEARING 2 10 2019-30 LOWER BLOCK 1 11 2019-24 ANGLE SUPPORT 2 12 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-43 STAND BUSHING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-54 MOTOR GEAR 1 21 2019-54 MOTOR GEAR 1 22 SECUPSKT 0.19- 10-32 X 318, NYLOCK SET 1 32x0 375-HX-N SCREW SCREW 2 201 HNUT 0.3125-18-D 5/16-18, HEX NUT 2 20 SUSUPSKT 0.25- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.5- 1/2-13 X 3/4, S					
10 2019-30 LOWER BLOCK 1 11 2019-24 ANGLE SUPPORT 2 12 2019-26 UPPER BLOCK 1 13 TUBE 1 TUBE 1 14 SHAFT 2 15 2019-40 WASHER 2 16 2019-40 WASHER 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 24 2019-20 BACK PLATE 1 24 2019-20 BACK PLATE 1 25 SCUPSKT 0.19 10-32 X 3/8, NVLOCK SET 1 26 2020.201.5 5/16-18, HEX NUT 2 27 N SCUPSKT 0.25- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 20 HX-SHCS 0.3125- 1/4					
11 2019-24 ANGLE SUPPORT 2 12 2019-26 UPPER BLOCK 1 13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 16 2019-43 STAND BUSHING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCIN PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SCUPSKIT 0.19- 10-322 X38, NYLOCK SET 1 26 20x1 5.147.8 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.5- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 34 30 13x0 75x0 75-M					
13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 16 2019-40 WASHER 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 10-32 X 3/8 NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1/2, SHCS 4 27 NUT 0.3125-18-D- 5/16-18 X 1-1/2, SHCS 4 28 HX-SHCS 0.325- 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.3125 5/16-18 X 1-1/2, SHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35	11		ANGLE SUPPORT		
13 TUBE1 TUBE 1 14 SHAFT1 SHAFT 2 15 2019-40 WASHER 2 16 2019-40 WASHER 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 10-32 X 3/8 NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1/2, SHCS 4 27 NUT 0.3125-18-D- 5/16-18 X 1-1/2, SHCS 4 28 HX-SHCS 0.325- 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.3125 5/16-18 X 1-1/2, SHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35	12	2019-26	UPPER BLOCK		
15 2019-40 WASHER 2 16 2019-43 STAND BUSHING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 32X0.375-HX-N 10-32 X 3/8, NYLOCK SET 1 26 20X1.25-HX-N 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 0.375X1.45 DOWEL PINS 3/8 X 1-1/4 10 32 20X0.75A.75-N 1/2-13 X 3/4, SHCS			TUBE		
16 2019-43 STAND BUSHING 2 17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-54 MOTOR GEAR 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 10-32 X 3/8, NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1-1/4, SET SCREW 2 27 NSHCS 0.3125-18-D 5/16-18, HEX NUT 2 28 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 29 HX-SHCS 0.3125- 1/4-20 X 3/4, SHCS 6 36 HX-SHCS 0.375-N 1/2-13 X 3/4, SHCS 6 37 ASME BIR 8.2 - DOWEL PINS 3/8 X 1-1/4 10 32 SCHCSCREW 0.25- 1/4-20 X					
17 B27.1 - NA1-125 EXTERNAL RETAINING RING 2 18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 32/0, 375-HX-N SCREW 1 26 20X1 25-HX-N SCREW 1 26 20X0 175-HX-N SCREW 1 27 HNUT 0.3125-18-D 5/16-18 X 1-1/2, SHCS 4 29 HX-SHCS 0 3125 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0 5- 1/2-13 X 3/4, SHCS 6 3/3, 0, 75/0, 75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 10 32 8 32 SCHCSCREW 0.25- 1/4-20 TUBE2 1 36 2019-49 2019-49 2 3					
18 B-2016 1-1/2 X 1 BEARING 4 19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 10-32 X 3/8, NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D- 5/16-18, HEX NUT 2 28 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 29 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 34 13x0, 75x0, 75-N. 1/2-13 X 3/4, SHCS 6 35 CHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 1 36 2019-42 36 2019-44 PLAIN WASHER 2 38 36 2019-44 PLAIN WASHE					
19 2019-53 SHAFT GEAR 2 20 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 10-32 X 3/8 NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D 5/16-18, HEX NUT 2 28 MX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.50- 1/4-14.20 X 1/2, SHCS 4 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 ASME B18.2- DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 1 1 36 2019-42 WASHER 2 <td></td> <td></td> <td></td> <td></td> <td></td>					
10 2019-16 GEAR REDUCTION PLATE 1 21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 32x0 375-HX-N 10-32 X 3/8 NYLOCK SET 1 26 SSCUPSKT 0.25- 20x1 25-HX-N 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D- 5/16-18, HEX NUT 2 2 28 HX-SHCS 0.3250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.5- 13x0 75x0 75-N 1/4-20 X 1/2, SHCS 4 30 HX-SHCS 0.5- 13x0 75x0 75-N 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2- 0 3752x1 25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1320x0 75x0 75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-44 TOP COVER ASSEMBLY 1 35 TUBE2 1 36 2019-42 36 2019-44 PLAIN WASHER 2					E
21 2019-54 MOTOR GEAR 1 22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 32x0.375-HX-N SCCREW 1 26 SSCUPSKT 0.19- 10-32 X 3/8, NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D- 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 29 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 O.3752x1.25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-44 TOP COVER ASSEMBLY 1 35 TUBE2 1 36 2004.075x0.75-N.1 36 2019-49				-	
22 GEAR REDUCER SPEED CONTROL 1 24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 10-32 X 3/8, NYLOCK SET 1 26 SSCUPSKT 0.25- 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D- 5/16-18, HEX NUT 2 28 20x1.25-HX-N 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 0.3752x1.25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-44 PLAIN WASHER 2 37 0.1875x0.1875x.750 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER </td <td></td> <td></td> <td></td> <td></td> <td></td>					
24 2019-20 BACK PLATE 1 25 SSCUPSKT 0.19- 32x0.375-HX-N 10-32 X 3/8, NYLOCK SET 1 26 SSCUPSKT 0.25- 20x1.25-HX-N 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D- NUT 0.3125-18-D- 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 18x1.5x1.5-N 5/16-18 X 1-1/2, SHCS 4 29 HX-SHCS 0.5- 13x0.752x1.5-N 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 13x0.752x1.25 DOWEL PINS 3/8 X 1-1/4 10 31 ASME B18.8.2 - 0.3752x1.25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8, HHCS 18 41 Preferred Narrow HW 0.25 1/4-20 X 3/8, HHCS					
3200 3/3-IL-IN SCREW 26 20x1 25-HX-N 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D: 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2- DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 38 2019-49 GUIDE BAR WASHER 2 38 2019-49 GUIDE BAR WASHER 2 39 2019-49 GUIDE BAR BLOCK ASSEM 2 40		2019-20	BACK PLATE		
3200 3/3-IL-IN SCREW 26 20x1 25-HX-N 1/4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D: 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2- DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 38 2019-49 GUIDE BAR WASHER 2 38 2019-49 GUIDE BAR WASHER 2 39 2019-49 GUIDE BAR BLOCK ASSEM 2 40		SSCUPSKT 0.19-	10-32 X 3/8. NYLOCK SET		
26 20x1 25-HX-N II4-20 X 1-1/4, SET SCREW 2 27 HNUT 0.3125-18-D: 5/16-18, HEX NUT 2 28 HX-SHCS 0.250- 1/4-20 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2- DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 1 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 38 2019-49 GUIDE BAR WASHER 2 38 2019-49 GUIDE BAR WASHER 2 39 2019-49 GUIDE BAR BLOCK ASSEM 2 40 275x0 375-N 1/4-20 X 3/8,HHCS 18	25	32x0.375-HX-N	SCREW	1	
21 N 31 (3-16) (112, NO1 2 28 HX.SHCS 0.250- 20x0 500x0 500-N 1/4-20 X 1/2, SHCS 4 29 HX.SHCS 0.3125- 18x1 5x1 5.N 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 13x0 75x0 75-N 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2 - 0.3752x1 25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 0.18750 0375-N 1/4-20 X 3/8, HHCS 18 41 Preferred Narrow 1/4 FLAT WASHER 18 41 SCHCSCREW 5/16-18 X .75, SHCS 2 43	26	SSCUPSKT 0.25- 20x1.25-HX-N	1/4-20 X 1-1/4, SET SCREW	2	
23 20x0.500x0.500-N 1/420 X 1/2, SHCS 4 29 HX-SHCS 0.3125- 18x1.5x1.5-N 5/16-18 X 1-1/2, SHCS 4 30 HX-SHCS 0.5- 13x0.75x0.75-N 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2 - 0.3752x1.25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-44 PLAIN WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-49 GUIDE BAR WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow 1/4 FLAT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 5/16-18 X	27		5/16-18, HEX NUT	2	
23 18x1 5x1 5x1 5x1 3/10-18 X 1-1/2, 131C3 4 6 30 HX-SHCS 0.5- 13x0 75x0 75-N 1/2-13 X 3/4, SHCS 6 31 ASME B18.8.2 - 0.3752X1.25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 1 2 36 2019-44 TOP COVER ASSEMBLY 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 38 2019-44 PLAIN WASHER 2 38 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 41 Freeterred Narrow FW 0.25 1/4-20 X 3/8,HHCS 18 41 SCHCSCREW 6 C-SUNK WASHER 2 43 2019-46 C-SUNK WASHER	28	HX-SHCS 0250- 20x0 500x0 500-N	1/4-20 X 1/2, SHCS	4	
31 ASME B18.8.2 - 0.3752x1.25 DOWEL PINS 3/8 X 1-1/4 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-42 WASHER 2 38 2019-42 WASHER 2 38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 01/4-20 X 3/8,HHCS 18 41 FW 0.25 1/4-20 X 3/8,HHCS 18 41 FW 0.25 5/16-18 X .75, SHCS 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 18x0 75x0 75-HX-N 5/16-18 X 1.75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4	29	HX-SHCS 0.3125- 18x1 5x1 5-N	5/16-18 X 1-1/2, SHCS	4	υ
31 0.3752x125 DOWLE FINS 38 x 1414 10 32 Regular FW 0.3125 5/16 FLATWASHER 2 33 SCHCSCREW 0.25- 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-42 WASHER 2 38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 0.187x0 375-N 1/4-20 X 3/8,HHCS 18 41 FW0 25 1/4-20 X 3/8,HHCS 18 41 FW0 0.25 1/4 FLAT WASHER 2 43 2019-46 C-SUNK WASHER 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 18x0 75x0 75-HX-N 5/16-18 X 1.75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 <td>30</td> <td>HX-SHCS 0.5- 13x0 75x0 75-N</td> <td>1/2-13 X 3/4, SHCS</td> <td>6</td> <td></td>	30	HX-SHCS 0.5- 13x0 75x0 75-N	1/2-13 X 3/4, SHCS	6	
33 SCHCSCREW 0.25- 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-49 GUIDE BAR WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow 1/4 FLAT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 4 47 HX-SHCS 0.25- 5/16-18 X 1-1/4, SHCS 4 48 HX-SHCS 0.25- 1/4-20 X 3/4, SHCS <	31	ASME B18.8.2 - 0.3752x1.25	DOWEL PINS 3/8 X 1-1/4	10	
3.3 20x0.75x0.75-HX-N 1/4-20 X 3/4, FHCS 6 3.4 2019-04 TOP COVER ASSEMBLY 1 3.5 TUBE2 TUBE2 1 3.6 2019-42 WASHER 2 3.7 Key B17.1 3/4 LONG KEY 2 3.8 2019-42 WASHER 2 3.8 2019-44 PLAIN WASHER 2 3.9 2019-49 GUIDE BAR WASHER 2 4.0 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 4.1 Preferred Narrow 1/4 FLAT WASHER 18 4.1 Preferred Narrow 1/4 FLAT WASHER 18 4.2 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 4.3 2019-46 C-SUNK WASHER 2 4.3 2019-46 C-SUNK WASHER 2 4.4 0.3125- 5/16-18 X .75, SHCS 2 4.4 0.3125- 3/8-16 X 1, SHCS 4 4.6 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	32	Regular FW 0.3125	5/16 FLATWASHER	2	
34 2019-04 TOP COVER ASSEMBLY 1 35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow 1/4 FLAT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 43 2019-46 C-SUNK WASHER 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 5/16-18 X .75, SHCS 2 44 0.3125- 1/2 1/4-20 X 1/2, SHCS 4 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX.SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	33		1/4-20 X 3/4, FHCS	6	
35 TUBE2 TUBE2 1 36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-42 WASHER 2 39 2019-49 GUIDE BAR WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow 1/4 FL AT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 5/16-18 X .75, SHCS 2 44 0.3125- 5/16-18 X .75, SHCS 2 44 0.3125- 5/16-18 X .75, SHCS 4 45 SHCS 0.375- 3/8-16 X 1, SHCS 4 46 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2 48 75w 0.75-N 5/16-18 X 1-1/4, SHCS 4 47 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 4	34		TOP COVER ASSEMBLY	1	
36 2019-42 WASHER 2 37 Key B17.1 3/4 LONG KEY 2 38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow 1/4 FL AT WASHER 2 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 O.3125- 5/16-18 X .75, SHCS 2 44 SCHCSCREW 5/16-18 X .75, SHCS 2 44 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 45 SHCS,0.375- 3/8-16 X 1, SHCS 4 46 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 4 47 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 4 48 HX-SHCS 0.25- 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2					
37 0.1875x.0.1875x.750 374 EUNER EI 2 38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 20x0 375x0 375x0 375x1 1/4-20 X 3/8,HHCS 18 41 Freferred Narrow FW0 25 1/4 FLAT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 18x0 75x0 75-HX-N 5/16-18 X .75, SHCS 2 45 SHCS, 1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.3125- 16x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 7KN 075x0 75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 4		2019-42		2	
38 2019-44 PLAIN WASHER 2 39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 20x0 375x0 375-N 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow Few 0.25 1/4 FL AT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 18x0 75x0 75-HX-N 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.375- 16x1x1-N 3/8-16 X 1, SHCS 4 47 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 20x0 75x0 75-N 1/4-20 X 3/4, SHCS 4 47 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 49 HX-SHCS 0.3125- 104-20 X 3/4, SHCS 4 2	37	Key B17.1 0.1875x0.1875x.750	3/4 LONG KEY	2	
39 2019-49 GUIDE BAR WASHER 2 40 HFBOLT 0.25- 20x0 375x0 375-N 1/4-20 X 3/8,HHCS 18 41 Preferred Narrow FW 0.25 1/4 FLAT WASHER 18 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 18x0 75x0 75-HX-N 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.3125- 18x0 75x0 75-N 3/8-16 X 1, SHCS 4 47 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 4 49 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2	38	2019-44	PLAIN WASHER	2	
40 20x0 375x0 375x0 375x0 375x0 375x0 1000000000000000000000000000000000000		2019-49		2	С
41 FW 0.25 1/4 FLAT WASHER 16 42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.375- 3/8-16 X 1, SHCS 4 47 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2 48 20x0 75x0 75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	40	HFBOLT 0.25-	1/4-20 X 3/8,HHCS	18	
42 GUIDE BAR BLOCK GUIDE BAR BLOCK ASSEM 2 43 2019-46 C-SUNK WASHER 2 44 0.3125- 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.375- 3/8-16 X 1, SHCS 4 47 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2 48 20x0,75x0,75-N 1/4-20 X 3/4, SHCS 4 47 HX-SHCS 0.25- 1/4-20 X 3/4, SHCS 2 48 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2 48 HX-SHCS 0.3125- 1/4-20 X 3/4, SHCS 4	41	Preferred Narrow	1/4 FLAT WASHER	18	
SCHCSCREW 5/16-18 X .75, SHCS 2 44 0.3125- 18x0.75x0.75-HX-N 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX.SHCS 0.375- 16x1x1-N 3/8-16 X 1, SHCS 4 47 HX-SHCS 0.3125- 18x0.75x0.75-N 5/16-18 X 1-1/4, SHCS 2 48 20x0.75x0.75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 18x0.75x0.75-N 5/16-18 X 1-1/4, SHCS 2	42		GUIDE BAR BLOCK ASSEM	2	
44 0.3125- 18x0 75x0 75-HX-N 5/16-18 X .75, SHCS 2 45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX,SHCS 0.375- 16x1x1-N 3/8-16 X 1, SHCS 4 47 HX,SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 HX,SHCS 0.25- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 HX,SHCS 0.25- 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	43		C-SUNK WASHER	2	
45 SHCS,1/4-20 X 1/2 1/4-20 X 1/2, SHCS 4 46 HX-SHCS 0.375- 16x1x1-N 3/8-16 X 1, SHCS 4 47 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 HX-SHCS 0.25- 18x0 75x0 75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 14X-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	44	0.3125-	5/16-18 X .75, SHCS	2	
46 16x1x1-N 3/6-16 X 1, SHCS 4 8 47 HX-SHCS 0.3125- 18x0 75x0 75-N 5/16-18 X 1-1/4, SHCS 2 48 HX-SHCS 0.25- 20x0 75x0 75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 14X-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	45	SHCS,1/4-20 X 1/2	1/4-20 X 1/2, SHCS	4	
47 18x0.75x0.75x0.75x0 5/10-10 X 1-1/4, 0100 2 48 HX-SHCS 0.25- 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125- 5/16-18 X 1-1/4, SHCS 2	46		3/8-16 X 1, SHCS	4	В
48 20x0 75x0 75-N 1/4-20 X 3/4, SHCS 4 49 HX-SHCS 0.3125 5/16-18 X 1-1/4 SHCS 2	47	HX-SHCS 0.3125- 18x0.75x0.75-N	5/16-18 X 1-1/4, SHCS	2	
	48	HX-SHCS 0.25- 20x0.75x0 75-N	1/4-20 X 3/4, SHCS	4	
	49		5/16-18 X 1-1/4, SHCS	2	

RAMS - 2019 ROTARY MACHINE

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DIMENSIONS ARE IN INCHES		NAME	DATE	HORI	ZON SYSTEM	IS MACH	INING	
TOLERANCES:	DRAWN	BTB	7/5/1	1				
FRACTIONAL± 1/16	CHECKED			9121 58TH PLACE				
ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±.01				1	KENOSHA, WI 53144			
				PH: 262-605-1122				A
THREE PLACE DECIMAL ±.005	A.O			1	FAX: 262-6	05-1198		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF			TITLE: ROTARY 2019 TOP SECTION					
HORIZON SYSTEMS MACHINING	FINEH		SIZE	DWG. NO.		RFV		
ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF		NONE		C	ROTARY 20)19 TOP		
HORIZON SYSTEMS MACHINING IS PROHIBITED.	DO NOT SCALE DRAWING		SCALE: 1:24		SHEET	I OF∠		
3	2		·,					

