



3100-100 Universal Tool Stand

Assembly Instructions

Kit Includes:

1 ea. Rear "H" frame 1 ea. Front Leg 1 ea. Top Tray 1 ea. Bottom Tray 18 ea. 5/16-18 x 1" Bolts 2 ea. 5/16" -18 x 3" Bolts 20 ea. 5/16" Lock washers 20 ea. 5/16" Nuts

16 ea. 5/16" Flat Washer

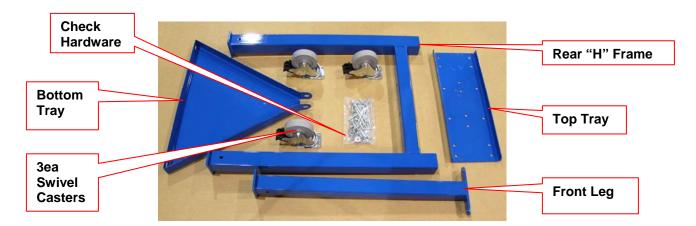
3 ea. Swivel Casters, Locking

3 ea. 3/8-16 x 3" Bolts

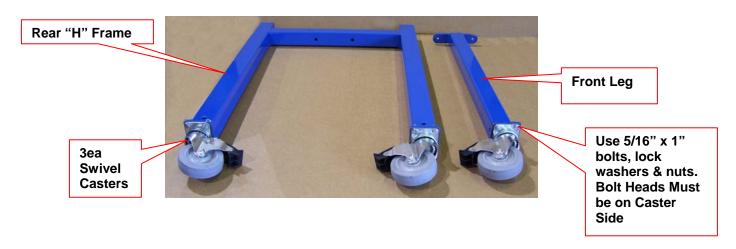
3 ea. 3/8" Nuts

3 ea. 3/8" Lock washers6 ea. 3/8" Flat washers1ea. Instruction Sheet

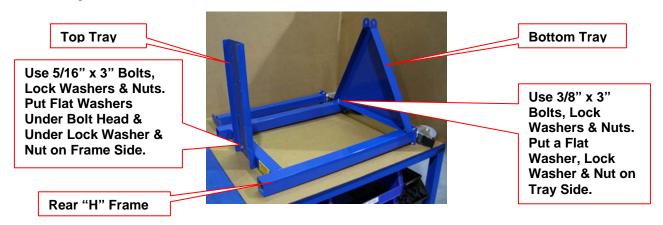
1. Un-package the contents and verify that nothing is damaged or missing.



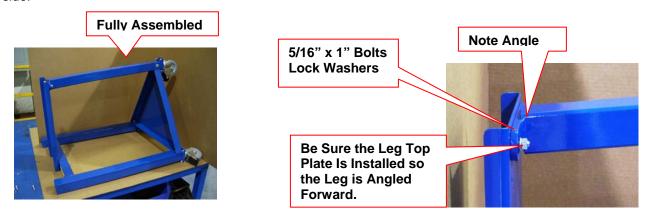
2. Lay the "H" Frame down like shown below. Attach the casters using the 5/16" x 1" bolts, lock washers & nuts. Bolt the remaining caster to the bottom of the front leg as shown. Be sure bolt are installed from the caster side.



3. Attach the bottom tray to the rear H frame using the 3/8" x 3" bolts, lock washers & nuts. Attach the top tray to "H" frame using the 5/16" x 3" bolts, lock washers & nuts.



4. Install the Front Leg by slipping it between the tabs on the bottom tray and inserting a 3/8" x 3" bolt through the holes. Be sure that the mounting plate at the top is angled correctly as shown below. Use 5/16" x 1" bolts, lock washers & nuts to attach the leg top plate to the Top Tray. Put the flat washers on the tray side & nuts on the frame side.



5. Pre Drilled mounting holes allow a multitude of MB machines to be mounted without any drilling. Additional machines of yours may be mounted by drilling your own mounting holes. BE SURE STAND IS STABLE WHEN MACHINES ARE MOUNTED. MACHINE DAMAGE AND / OR PERSONAL INJURY MAY OCCUR IF MACHINES ARE IMPROPERLLY MOUNTED.

ALWAYS LOCK CASTER WHEN IN USE!



Thank You for Your Purchase.

Distributed by: Trick-Tools_com

Trick-Tools 80 Truman Road Pella, IA 50219

Phone:1-877-VAN-SANT

E-mail: sales@trick-tools.com





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