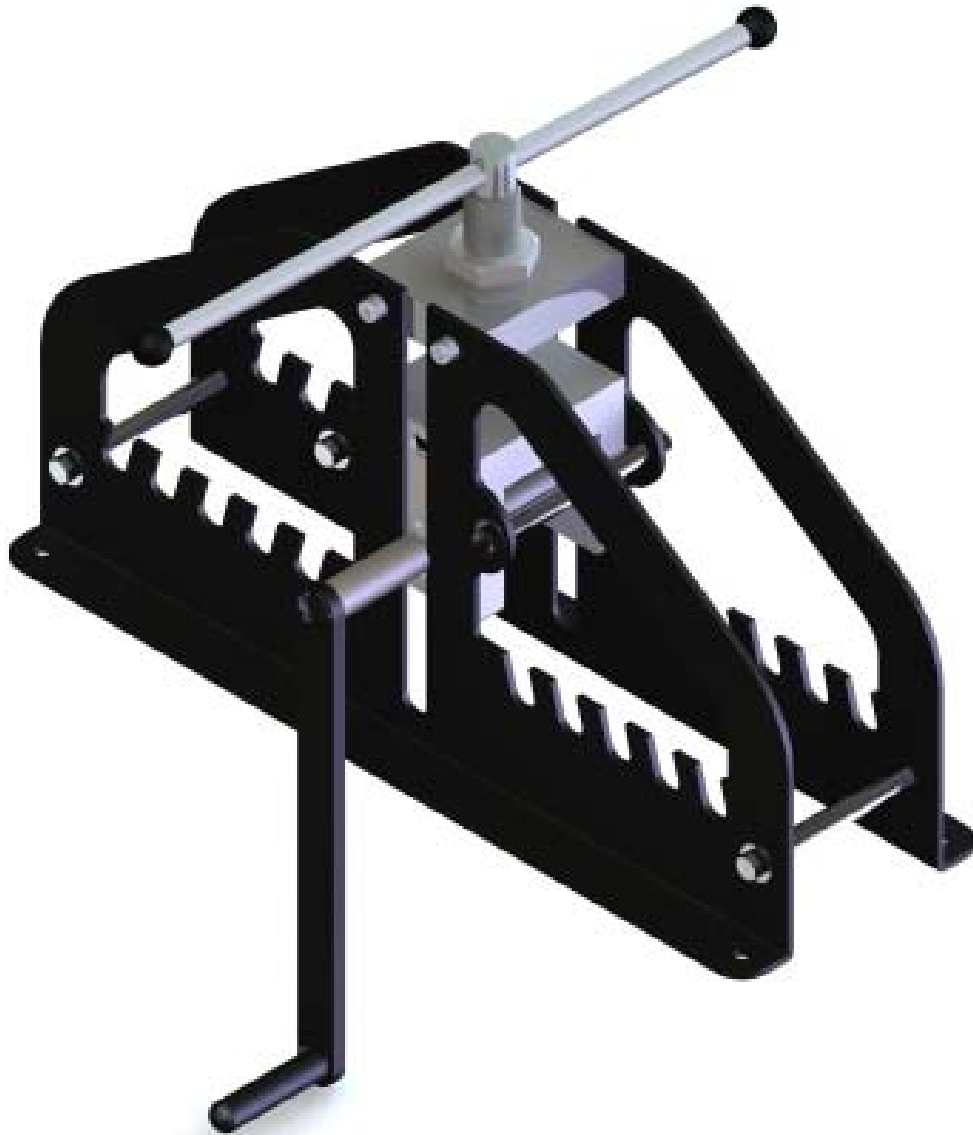


Pro-Tools

MADE IN THE U.S.A.

3-ROLL BENDER INSTRUCTION SET



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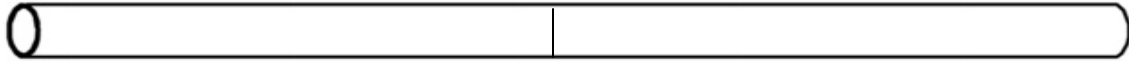


Here at Trick Tools we believe that our customers deserve the best value in their tool and equipment purchases. We are constantly at work searching out a variety of high quality, high performance tools to offer at the best prices possible. Our commitment to you is that we will not offer “cheap junk” anywhere on our website. You, the customer, help us to evaluate our products constantly and as soon as an ongoing quality issue is uncovered we will correct it or discontinue that product immediately. We hope to earn your continued trust.

3 ROLL BENDER OPERATING INSTRUCTIONS

STEP 1

MARK THE MATERIAL IN THE MIDDLE



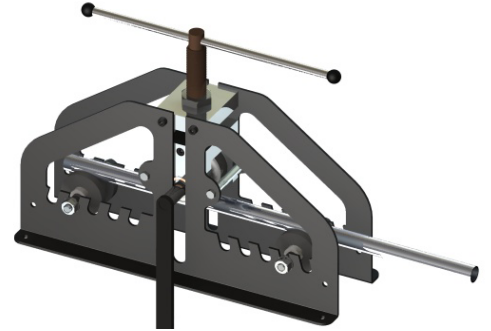
STEP 2

LINE UP THE CENTER OF THE MATERIAL WITH TOP ROLLER THEN TIGHEN 1/2 TURN.



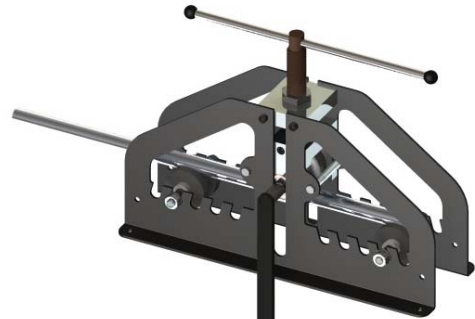
STEP 3

ROLL THE MATERIAL COMPLETELY TO THE RIGHT.



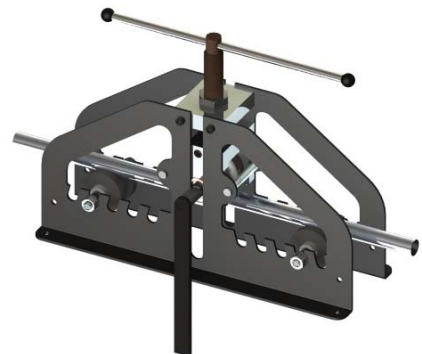
STEP 4

ROLL THE MATERIAL COMPLETELY TO THE LEFT..



STEP 5

RETURN THE MATERIAL TO THE MIDDLE –TIGHEN THE TOP ROLLER 1/2 TURN. REPEAT THE PROCESS UNTIL DESIRED BEND.



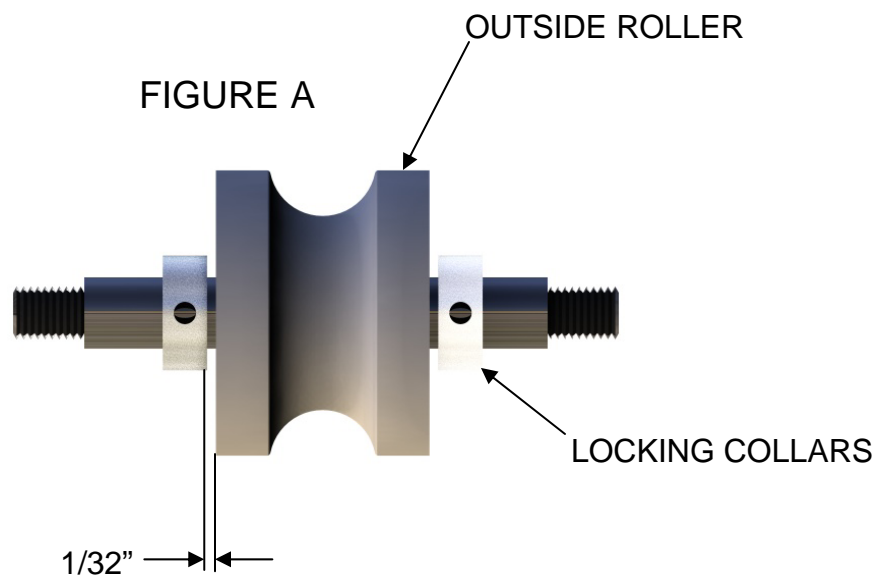
IMPORTANT!! WHEN USING THIS TYPE OF BENDER, IT WILL LEAVE A STRAIGHT PIECE ON EACH END. (THESE ARE CALLED TAILS & WILL NEED TO BE CUT OFF.)

3 ROLL BENDER SET UP INSTRUCTIONS



STEP 1

CHOOSE THE APPROPRIATE ROLLERS TO BE USED FROM THE BEND. GREASE THE BUSHINGS ON BOTH LOWER ROLLERS. TIGHTEN TO ROLLERS DOWN ENOUGH TO HOLD TUBE SNUGG. (THIS ALIGNS ALL 3 ROLLERS!) NOW SET LOCKING COLLARS ON LOWER ROLLERS AS SHOWN BELOW IN (FIGURE A). LOWER ROLLERS MUST ROLL FREE!



3 ROLL BENDER HELPFUL INFORMATION

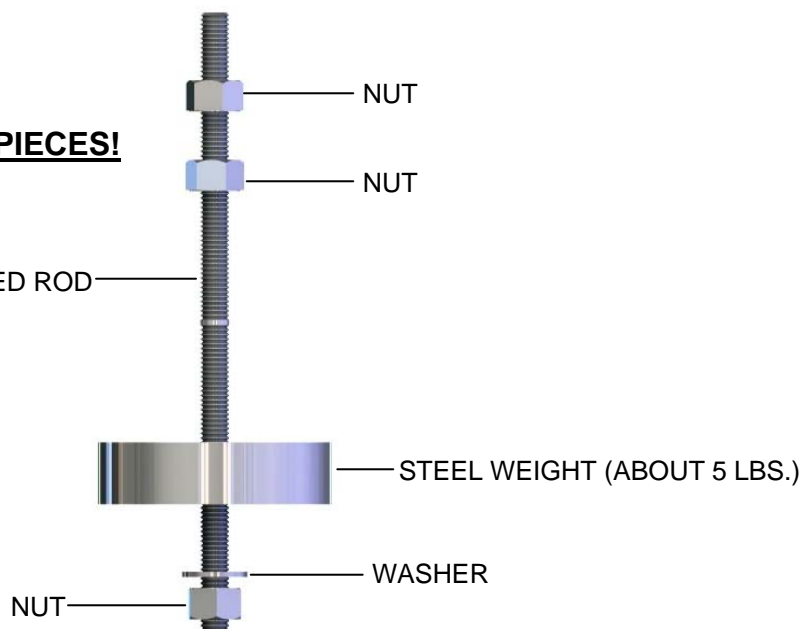
ALL TUBING WILL TWIST AS YOU ROLL AN ARCH.

THE LONGER THE TUBE, THE MORE IT WILL TWIST

BELOW IS AN EXPLANATION OF HOW TO HELP STOP THE TWISTING ACTION.

MAKE 2 OF THE FOLLOWING PIECES!

3/8" ALL THREADED ROD
ABOUT 18" LONG



THE WEIGHT HANGING DOWN
SHOULD STOP THE TWISTING.

3 ROLL BENDER

WARRANTY POLICY

ALL PRODUCTS THT PRO-TOOLS MANUFACTURES CARRY A ONE YEAR GUARANTEE AGAINST DEFECTS IN MATERIAL OR WORKMANSHIP. (PRODUCTS THAT WE SELL BUT DO NOT MAKE ARE COVERED UNDER THAT MANUFACTURING WARRANTY PLAN). ANY TOOLS OR PARTS THAT FAIL ARE 100% COVERED UNDER THE WARRANTY AND WILL BE REPAIRED FREE OF CHARGE (EXCLUDING FRIEGHT CHARGES). MISUSE OR ABUSE IS NOT COVERED. SIMPLY CALL AND GET A WARRANTY AUTHORIZATION NUMBER AND IT WILL BE PROMPTLY AND CHEERFULLY TAKEN CARE OF.



SAFETY WARNINGS



- ALWAYS READ AND UNDERSTAND DIRECTIONS THAT ARE INCLUDED WITH ALL PRO-TOOLS EQUIPMENT BEFORE OPERATING. IF DIRECTIONS ARE NOT INCLUDED, CALL PRO-TOOLS IMMEDIATELY.
- USE OF FABRICATION EQUIPMENT MAY PRESENT A PINCH OR CRUSH HAZZARD.
- ALWAYS OPERATE PRO-TOOLS EQUIPMENT WEARING SAFETY EQUIPMENT.
- ALWAYS USE THE CORRECT EQUIPMENT FOR THE PROJECT.
- NEVER USE PIPE BENDING DIES ON A TUBE OR TUBE DIES ON A PIPE.
- KNOW THE MATERIALS YOU ARE USING BEFORE BEGINNING FABRICATION.
- ALWAYS INSPECT EQUIPMENT PRIOR TO USE TO MAKE SURE IT IS IN GOOD WORKING ORDER. IF YOU ARE IN DOUBT, DO NOT USE AND CONTACT PRO-TOOLS.
- NEVER SUBSTITUTE COMPONENTS FROM OTHER EQUIPMENT. MAKE SURE COMPONENTS MATCH.
- NEVER EXCEED THE MANUFACTURER'S SPECIFICATIONS SET BY PRO-TOOLS.
- ALWAYS LUBRICATE METAL ON METAL PARTS!!!!**