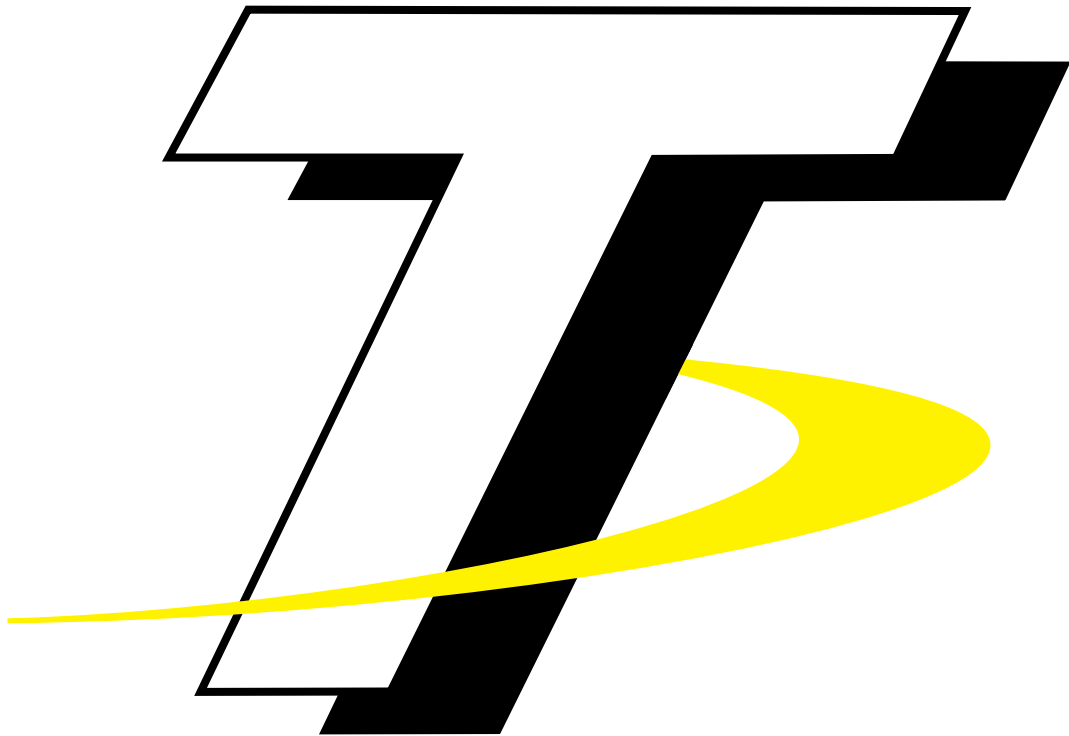


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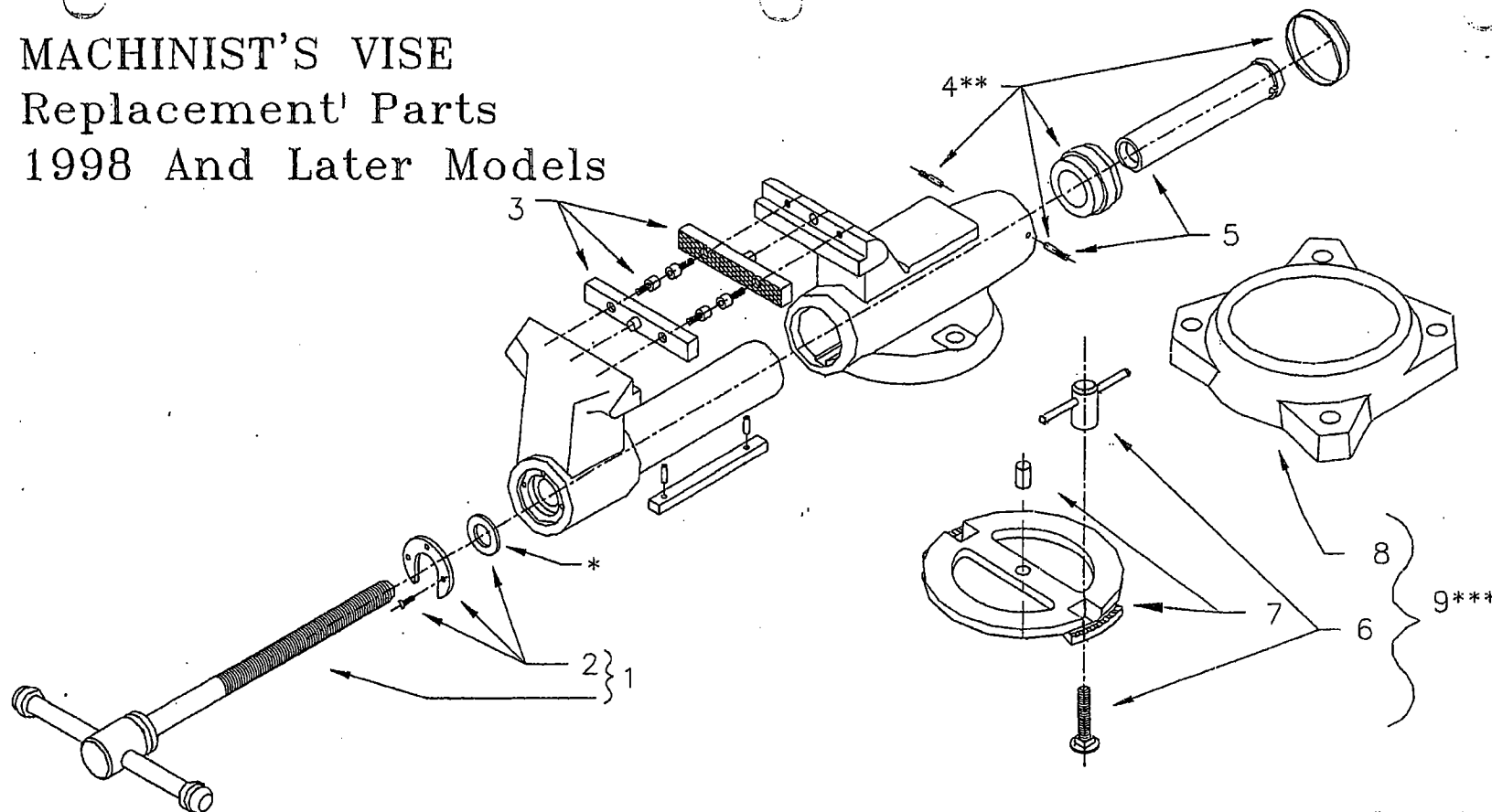
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Here at Trick Tools we believe that our customers deserve the best value in their tool and equipment purchases. We are constantly at work searching out a variety of high quality, high performance tools to offer at the best prices possible. Our commitment to you is that we will not offer "cheap junk" anywhere on our website. You, the customer, help us to evaluate our products constantly and as soon as an ongoing quality issue is uncovered we will correct it or discontinue that product immediately. We hope to earn your continued trust.

# MACHINIST'S VISE Replacement Parts 1998 And Later Models



| WILTON<br>MODEL<br>NUMBER | STATIONARY<br>JAW CASTING<br>NUMBER:<br>REFERENCE | ITEM #1<br>SPINDLE<br>ASSEMBLY<br>WITH #2 | ITEM #2<br>RING WITH<br>(3) SCREWS<br>& WASHER | ITEM #3a<br>SERRATED<br>JAW INSERTS<br>W/ SCREWS | ITEM #3b<br>SMOOTH<br>JAW INSERTS<br>W/ SCREWS | ITEM #4**<br>END PIECE<br>ASSEMBLY<br>W/ 2 PINS | ITEM #5<br>SPINDLE<br>NUT, WITH<br>2 PINS | ITEM #6***<br>LOCK NUT<br>AND BOLT<br>ASSEMBLIES | ITEM #7***<br>INNER RING<br>WITH<br>DOWEL PIN | ITEM #8***<br>OUTER<br>RING<br>ONLY | ITEM #9***<br>SWIVEL BASE<br>ASSEMBLY<br>(#6, #7, & #8) |
|---------------------------|---------------------------------------------------|-------------------------------------------|------------------------------------------------|--------------------------------------------------|------------------------------------------------|-------------------------------------------------|-------------------------------------------|--------------------------------------------------|-----------------------------------------------|-------------------------------------|---------------------------------------------------------|
| 250                       | 101008                                            | 2900060                                   | 2904280                                        | 2903040                                          | NOT AVAIL.                                     | 2904290                                         | 2900070                                   | 2904330                                          | 1010110                                       | 1010100                             | NOT AVAIL.                                              |
| 300                       | 101321                                            | 2900000                                   | 2904000                                        | 2903080                                          | 2903090                                        | 2903100                                         | 2903110                                   | 2904060                                          | 1010900                                       | 1012010                             | 2904370                                                 |
| 350                       | 111286                                            | 2900010                                   | 2904000                                        | 2904960                                          | 2904970                                        | 2904390                                         | 2900130                                   | 2904270                                          | 1010880                                       | 1011990                             | 2904050                                                 |
| 400                       | 111268                                            | 2900020                                   | 2904010                                        | 2904980                                          | 2904990                                        | 2900080                                         | 2900120                                   | 2904270                                          | 1010810                                       | 1011980                             | 2904120                                                 |
| 450                       | 111276                                            | 2900030                                   | 2904010                                        | 2905000                                          | 2905010                                        | 2900080                                         | 2907670                                   | 2904270                                          | 1010810                                       | 1011980                             | 2904120                                                 |
| 500                       | 100501                                            | 2900040                                   | 2904070                                        | 2905020                                          | 2905030                                        | 2900740                                         | 2900750                                   | 2904270                                          | 1010810                                       | 1011980                             | 2904120                                                 |
| 600                       | 101130                                            | 2900050                                   | 2904500                                        | 2903280                                          | NOT AVAIL.                                     | 2900760                                         | 2900100                                   | 2904160                                          | 1010830                                       | 1010840                             | 2904150                                                 |
| 800                       | 101106                                            | 2907050                                   | 2904540*                                       | 2904940                                          | NOT AVAIL.                                     | 2904550                                         | 2900090                                   | 2905230                                          | 1011070                                       | 1011080                             | 2904580                                                 |

\* Washer is not used on model 800 vise.

\*\* The end piece is internal and covered with a large diameter end cap.

\*\*\* Items 6 thru 9 are not used on "N" model vises.