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## **RAMS-2004 24” CLEAT BENDER**

**Capacity 20 Ga. Mild Steel Maximum**

### **OPERATION:**

**Do not use the Cleat Bender to bend rods, nails or wires.**

The segmented base of your cleat bender is designed so that duct sections and fittings of almost any dimension will fit into the bender easily.

Insert your notched duct flange under the upper blade of the cleat bender. Raise the top handle completely until it rests on step blocks. Leave the top handle in this position and release the lower handle by compressing the latch and raising the handle until lower leaf touches the top leaf. At this time, slightly lower both handles simultaneously to allow the duct section to release from leaf. When released, withdraw the duct section from the tool. Return both handles to their normal down position. Return duct section to step blocks and close drive cleat edge with top leaf to desired profile gap. Your drive cleat edge is now complete.

The cleat bender can also be used to make the actual drive cleats used in joining dual sections together. The drive cleat blanks should be sheared or slit into appropriate width, approximately 2-1/8 inches. The bending procedure is the same as for the drive cleat edges on ducting with the exception that the lower handle does not have to be released to remove the cleat after each bend. Use the top leaf of the cleat bender to close the drive cleat edge to 180 degrees.

\*See product video for more information.

### **MAINTENANCE:**

Periodically, tighten all screws and bolts to ensure proper operation and performance.