

Distributed by: **Trick-Tools.com**

Trick-Tools
80 Truman Road
Pella, IA 50219

Phone: 1-877-VAN-SANT
E-mail: sales@trick-tools.com



Here at Trick Tools we believe that our customers deserve the best value in their tool and equipment purchases. We are constantly at work searching out a variety of high quality, high performance tools to offer at the best prices possible. Our commitment to you is that we will not offer "cheap junk" anywhere on our website. You, the customer, help us to evaluate our products constantly and as soon as an ongoing quality issue is uncovered we will correct it or discontinue that product immediately. We hope to earn your continued trust.

Assembly Instructions

Adjustable Upper Shaft on 24" / 36" Bead Rollers

1. Unplug Electrical Cord.
2. Remove gear box cover from machine.
3. Remove motor from motor plate – **CAUTION: Motor assembly is heavy on Industrial Machines.**
4. Loosen front & back set screw from collars on upper shaft.
5. Remove non-adjustment upper shaft and slide new adjustable shaft into place.
CAUTION: Remove the front & back set collars from old shaft and install on new shaft before installing.
6. Position the shafts by installing a set of bead rolls on shaft – **CAUTION: Adjustable set collar on the end of upper shaft needs to be set completely back against shoulder & make sure the male thread end goes on shaft first, then tighten (see photo below).** Once shafts are aligned tighten both upper set collars on shaft.



7. Re-Install motor by aligning coupling half on the motor shaft with bead roller shaft coupling / rubber spider. Rotate lower bead roller shaft to align with motor shaft and slide coupling halves together with rubber spider between coupling halves.
8. Position motor assembly and install bolts / washer through motor base plate into motor housing and tighten bolts securely – **CAUTION: Do not over-tighten bolts.**
9. Position gear guard and install screws into motor base plate.
10. Mount bead roller back on frame and tighten bolt securely.
11. Plug Electrical cord into 115 volt, 1 phase, 60 hertz outlet.
12. Bead roller is ready for operation with upper adjustable shaft.