

# 40 TON

## The Shopmate

Four Available Workstations  
Universal Open Tooling Station  
Electric Stroke Control  
ANSI B11.5-1988R(02) Compliant  
ETL/UL Approved Controls

Designed for small to medium-sized fab shops, the Edwards 40 Ton JAWS Ironworker has the tools to get the job done. Standard features include a Punch Assembly with Pedestal Die Table, 10" wide Flat Bar Shear, Angle Shear, and a universal open tooling station to accept optional Tooling Accessories.

### PUNCH

Rating: 40 Tons  
Max. Capacity: 1" Dia. in 1/2" A36  
Stroke: 1-3/8"  
Throat Depth: 7"  
Open Height: 8"  
Shut Height: 6-5/8"  
Work Height: 41-1/2"

### ANGLE SHEAR

Max. Capacity: 3" x 3" x 1/4"  
Work Height: 52-1/2"

### FLAT BAR SHEAR

Max. Capacity: 3/8" x 10"  
1/2" x 6"  
Work Height: 33-1/2"

### OPEN STATION

Stroke: 1-3/8"  
Throat Depth: 7-3/4"  
Open Height: 8"  
Shut Height: 6-5/8"  
Work Height: 35-3/4"

### OPTIONAL COPER NOTCHER

Max. Capacity: 2" x 3" x 5/16"  
Work Height: 35-3/4"

### GENERAL SPECIFICATIONS

Standard Motor: 5 HP 3~ 208 V or 230 V  
1725 RPM 14 A  
Optional Motors: 5 HP 3~ 460 V  
1725 RPM 7 A  
5 HP 3~ 575 V  
1725 RPM 6 A  
5 HP 1~ 230 V  
1725 RPM 23 A  
Hydraulic Pump: 3-1/2 GPM - 1 Stage  
Valve Pressure: 2750 PSI  
Reservoir: 7 Gallons  
Cylinder: 8-1/2" - 2-1/2" Ram

### DIMENSIONS

Height: 60-1/2"  
Width: 32"  
Depth: 23"  
Shipping Weight: 1900 lb



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