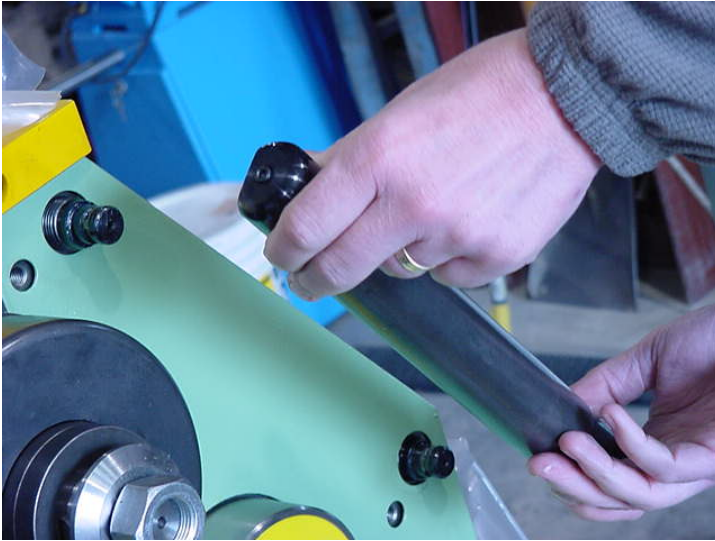


Twist Max ATRC25 Installation CP40's



Remove cylindrical guide roll from machine after removing standard tooling from lower shafts (not shown)



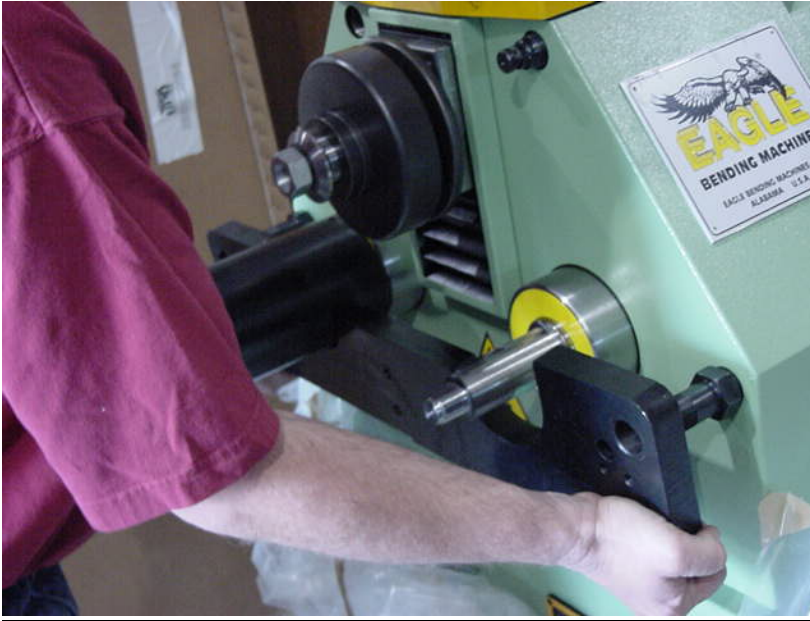
Remove guide roll adjusting screw



Install plate mount bolts



**Install collar sleeve on
lower shaft and tighten
set screw**



**Install mounting plate
into position**



**Secure mounting plate
with nuts**



**Install the rail to
the mount plate**



**Secure rail to plate
with bolts**

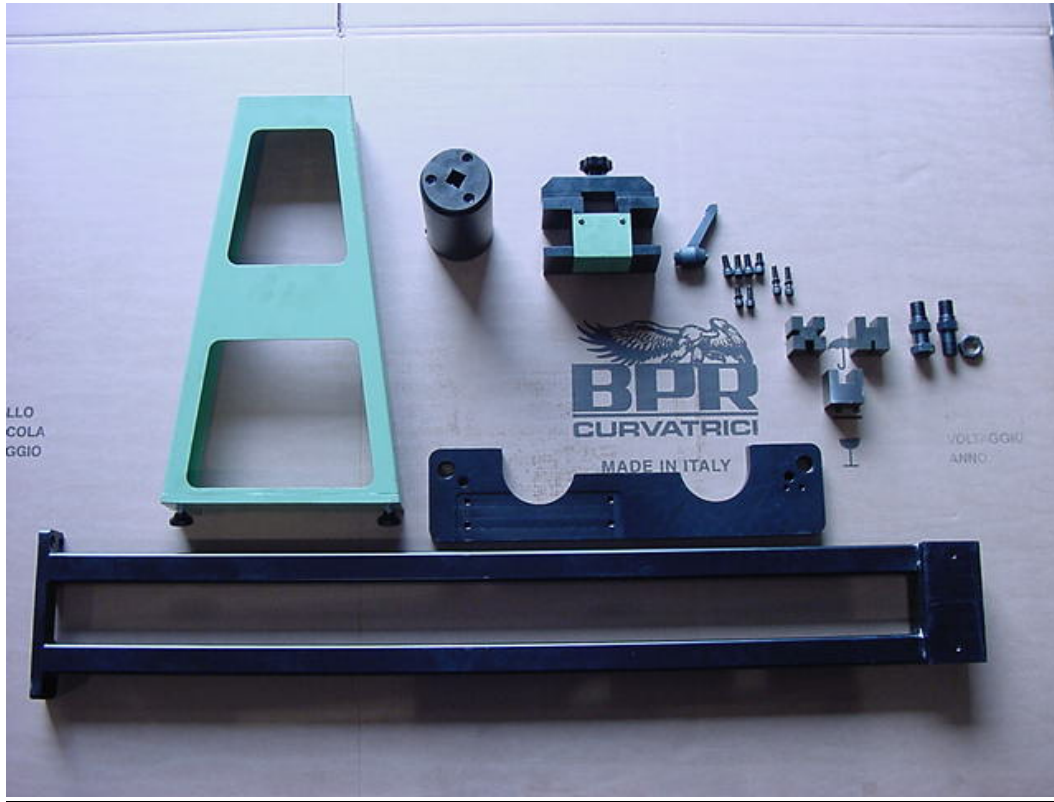


**Install the slide block
to the rails and
secure into position
with threaded handle**



**Twist Max System
installed on CP40H**

Twist Max System



QTY. 1 – RAIL

QTY. 1 – LEG BRACKET

QTY. 1 – MOUNTING PLATE

QTY. 1 – COLLAR SLEEVE

QTY. 1 – SLIDE BLOCK

QTY. 3 – BAR BLOCKS (4WAY – 1WAY)

QTY. 2 – PLATE MOUNT BOLTS W/ NUTS

QTY. 1 – HANDLE

QTY. 4 – 12MM X 30MM BOLT

QTY. 2 – 10MM X 45MM BOLT