



BUILD YOUR LEGEND™



HAT2375 ROTARY DRAW BENDER

ED1-61



PRODUCTIVITY

Edwards is proud to introduce our NEWEST Powerlink Hydraulic Tool, a Rotary Draw Bender. The **HAT2375**, is an innovative dual cylinder, rotary draw style bender, producing up to a 180° bend in one stroke. The open style drop on tooling makes changing dies simple and bending even easier eliminating the need to reset and re-pin the die mid-bend. An adjustable auto stop controls when your bend is complete improving precision, saving time, and maximizing your production capabilities. The heavy-duty mobile cart allows for easy movement around your shop.

The **HAT2375** is the perfect addition to your Ironworker with PowerLink System expanding your tube and pipe fabrication



HAT2375 Rotary Draw Bender
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Bend Capacity:	180°
Minimum CLR	1/2"
Minimum OD	1/4"
Mild Steel Solid Rod	1"
Mild Steel Pipe Schedule 40	2"
Mild Steel Round Tube (Wall)	2-1/2" (1/8")
Mild Steel Square Tube (Wall)	2" (1/8")
Stainless Steel Pipe Schedule 40	1-1/2"
Stainless Steel Round Tube (Wall)	2-3/8" (1/8")
Chromoly Round Tube (Wall)	2" (1/8")
Aluminum Round Tube (Wall)	2-1/2" (.156")
Maximum Center Line Radius CLR	7"-8"
Power	N/A
Product Dimensions	55" x 23" x 45"
Shipping Dimensions	60" x 44" x 70"
Product Weight	486 lbs.
Shipping Weight	586 lbs.



FLEXIBILITY

THE EXCLUSIVE EDWARDS **POWER LINK** SYSTEM

URNS YOUR IRONWORKER INTO A POWER SOURCE FOR OUR EVER INCREASING LINE OF HYDRAULIC TOOLS.

- Simply Plug In & Power Up any of our ever-increasing line of Hydraulic Tools into your EDWARDS Ironworker to expand your fabrication capabilities
- 50 to 120 Ton Ironworkers offered with optional factory installed PowerLink System
- PowerLink System comes standard on Elite Ironworkers
- The EDWARDS Portable Power Unit is an additional power source with the PowerLink System



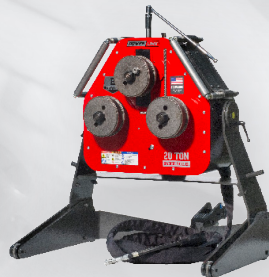
PLUG IN. POWER UP.



**25 TON
DUAL STATION**



**20 TON
HORIZONTAL PRESS**



**20 TON
RADIUS ROLLER**



**10 TON
BENDER**



**20 TON
SHOP PRESS**



**40 TON
SHOP PRESS**

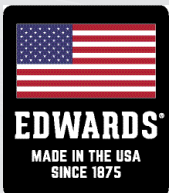


**60 TON
SHOP PRESS**



**110 TON
SHOP PRESS**

**HAT2375
ROTARY DRAW BENDER**





PRODUCTIVITY



Able to bend a variety of materials to fit any special project needs, from round and square tube and pipe to solids.



Upgraded tooling reduces friction and eliminates deformation in the material while allowing quick and easy die changes system.



Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate.

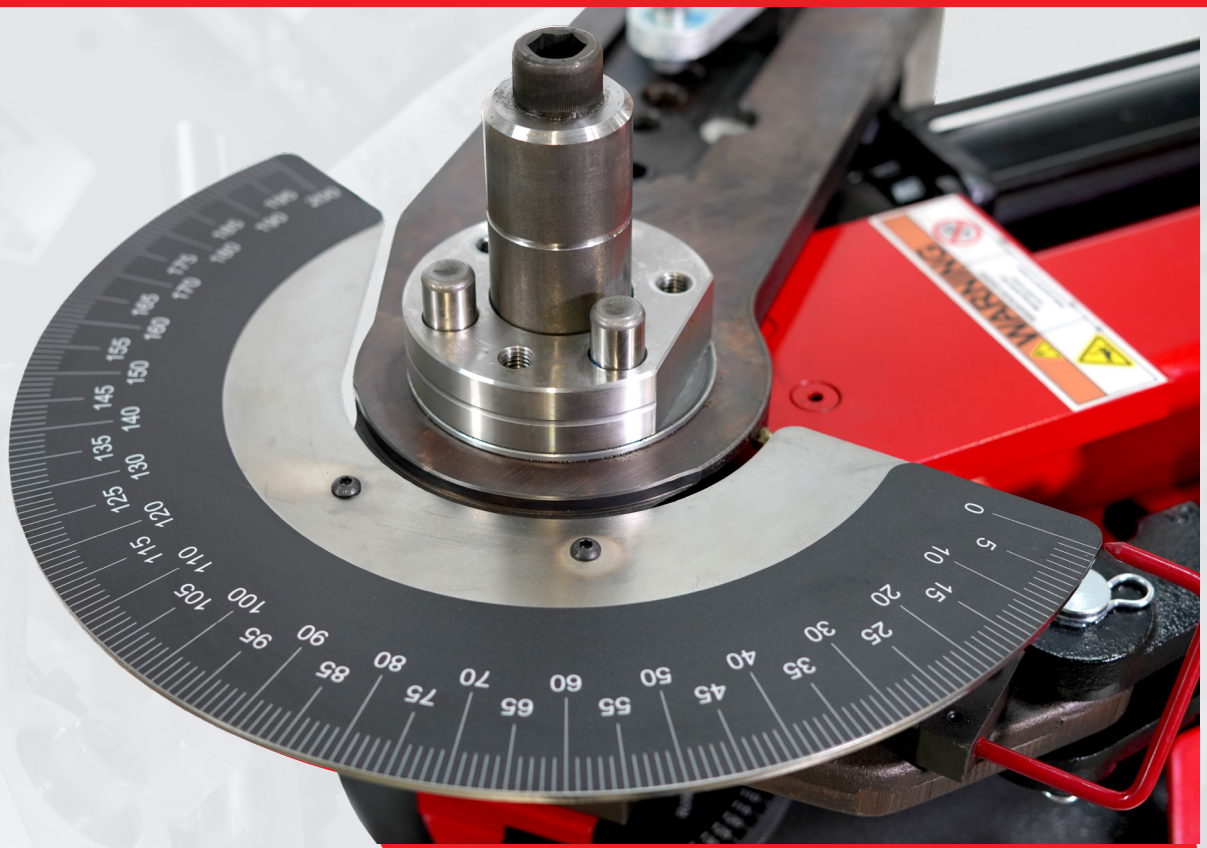


Easy to use Hand/Jog controls with Integrated E-Stop.



PERFORMANCE

Large easy to read degree wheel for accurate bends.



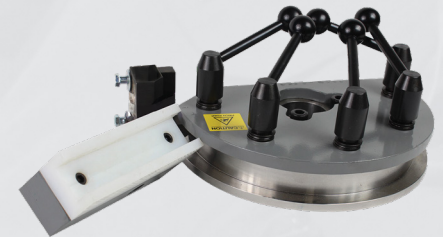
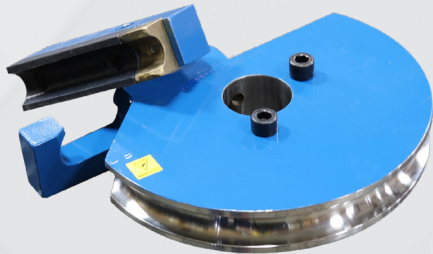
180° bend in one stroke, eliminating the need to stop mid-bend to reset and re-pin bending die.



Hand adjustable Auto Stop feature for repeatable bends.



HAT2375/HPST2375 Most Common Die Sizes



TUBE	
STOCK#	DESCRIPTION
BA9-DS0500TR150E	1/2 TDS 1.50 CLR (ELIPSE)
BA9-DS0625TR200E	5/8 TDS 2.0 CLR (ELIPSE)
BA9-DS0750TR150E	3/4 TDS 1.5 CLR (ELIPSE)
BA9-DS0750TR200E	3/4 TDS 2 CLR (ELIPSE)
BA9-DS0750TR250E	DIE SET TUBE 3/4 2.5 CLR (ELIPSE)
BA9-DS0750TR300	3/4 TDS 3.0 CLR
BA9-DS0875TR300E	7/8 TDS 3.0 CLR (ELIPSE)
BA9-DS1000TR200E	1 TDS 2 CLR (ELIPSE)
BA9-DS1000TR250E	1 TDS 2.5 CLR (ELIPSE)
BA9-DS1000TR300	1 TDS 3.0 CLR TRUE RADIUS
BA9-DS1000TR300E	1 TDS 3.0 CLR (ELIPSE)
BA9-DS1000TR350E	1 TDS 3.5 CLR (ELIPSE)
BA9-DS1000TR400E	1 TDS 4.0 CLR (ELIPSE)
BA9-DS1000TR500	1 TDS 5.0 CLR
BA9-DS1250TR300E	1-1/4 TDS 3.0 CLR (ELIPSE)
BA9-DS1250TR350E	1-1/4 TDS 3.5 CLR (ELIPSE)
BA9-DS1250TR400	1-1/4 TDS 4.0 CLR
BA9-DS1250TR400E	1-1/4 TDS 4.0 CLR (ELIPSE)
BA9-DS1250TR450E	1-1/4 TDS 4.5 CLR (ELIPSE)
BA9-DS1250TR550	1-1/4 TDS 5.5 CLR
BA9-DS1500TR300E	1-1/2 TDS 3.0 CLR (ELIPSE)
BA9-DS1500TR350E	1-1/2 TDS 3.5 CLR (ELIPSE)
BA9-DS1500TR400E	1-1/2 TDS 4.0 CLR (ELIPSE)
BA9-DS1500TR450B	1-1/2 TDS 4.5 CLR
BA9-DS1500TR500	1-1/2 Round Tube Die Set 5 CLR PRICE
BA9-DS1500TR500E	1-1/2 TDS 5.0 CLR (ELIPSE)
BA9-DS1500TR600E	1-1/2" TDS 6.0" CLR (ELIPSE)
BA9-DS1625TR600B	1-5/8 TDS 6.0 CLR
BA9-DS1625TR600EB	1-5/8 TDS 6.0 CLR (ELIPSE) 2.5 TH
BA9-DS1750TR600E	1-3/4 TDS 6.0 CLR (ELIPSE)
BA9-DS1750TR600TR	1-3/4 TDS 6.0 CLR
BA9-DS2000TR600	2" TDS 6"CLR TRUE RADIUS
BA9-DS2000TR600E	2 TDS 6CLR (ELIPSE)
BA9-DS2000TR700	2 TDS 7.0 CLR (TRUE RADIUS)
BA9-DS2000TR700E	2 TDS 7.0 CLR (ELIPSE)

PIPE	
STOCK#	DESCRIPTION
BA9-DS0500PR250B	1/2 PDS 2.5 CLR
BA9-DS0750PR300	3/4 PDS 3.0 CLR
BA9-DS1000PR250E	1 PDS 2.5 CLR (ELIPSE)
BA9-DS1000PR300E	1 PDS 3.0 CLR (ELIPSE)
BA9-DS1000PR350	1 PDS 3.5 CLR
BA9-DS1000PR400	1 PDS 4.0 CLR
BA9-DS1000PR500	1 PDS 5.0 CLR
BA9-DS1250PR300E	1-1/4 PDS 3.0 CLR (ELIPSE)
BA9-DS1250PR350E	1-1/4 PDS 3.5 CLR (ELIPSE)
BA9-DS1250PR400E	1-1/4 PDS 4.0 CLR (ELIPSE)
BA9-DS1250PR500	1-1/4 PDS 5.0 CLR
BA9-DS1250PR600	1-1/4 PDS 6.0 CLR
BA9-DS1500PR375E	1-1/2 PDS 3.75 CLR (ELIPSE)
BA9-DS1500PR400E	1-1/2 PDS 4.0 CLR (ELIPSE)
BA9-DS1500PR500	1-1/2 PDS 5.0 CLR
BA9-DS1500PR600	1-1/2 PDS 6.0 CLR
BA9-DS2000PR600	2" PDS 6.0" CLR
BA9-DS2000PR700	2 PDS 7.0CLR

SQUARE	
STOCK#	DESCRIPTION
BA9-DS0500SR300B	1/2" SQTDS 3.0" CLR
BA9-DS0750SR350B	3/4 SQTDS 3.5 CLR
BA9-DS1000SR300B	1 SQTDS 3 CLR
BA9-DS1000SR400B	1 SQTDS 4 CLR
BA9-DS1000SR450B	1 SQTDS 4.5 CLR
BA9-DS1250SR500B	1-1/4 SQTDS 5CLR
BA9-DS1250SR550B	1-1/4 SQTDS 5.5 CLR
BA9-DS1500SR500B	1-1/2 SQTDS 5.0CLR
BA9-DS1500SR650B	1-1/2 SQTDS 6.5 CLR
BA9-DS2000SR700B	2 SQTDS 7.0 CLR



EDWARDS®

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