



FOR MAKERS. SINCE 1957.

## WERKZEUGE UND WERKZEUGERSATZTEILE

Tooling and Tooling Spares  
Outils et pièces de rechange  
Utensili e pezzi di ricambio  
Útiles y piezas de recambio



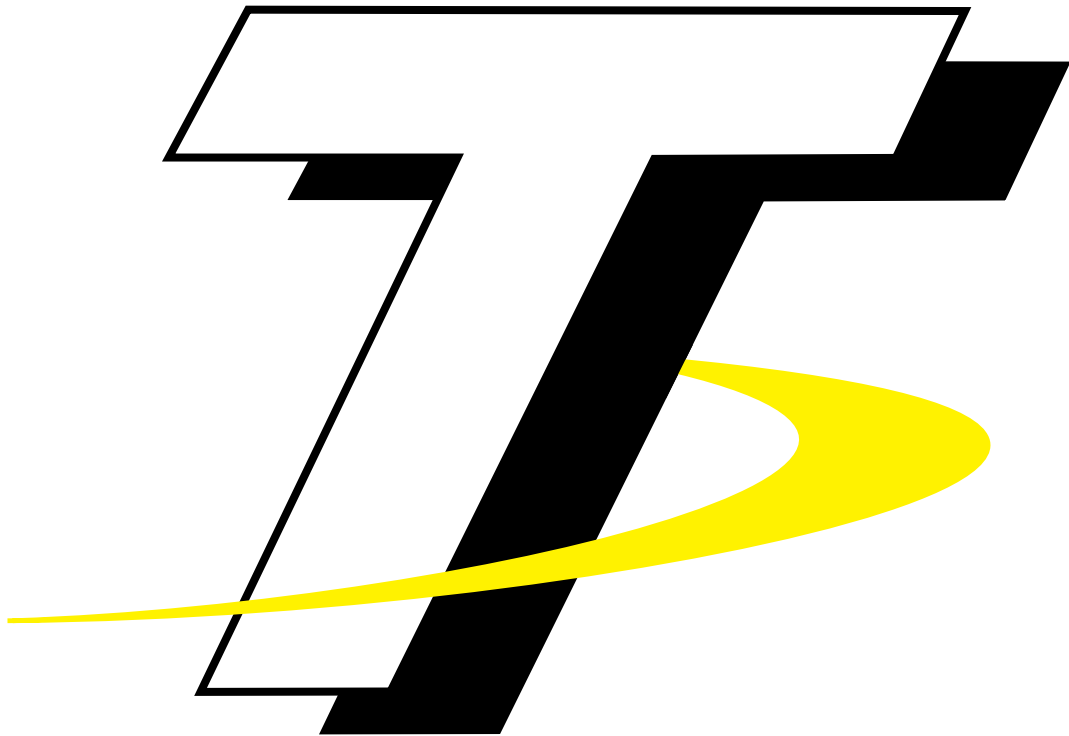
**KF 170 PD**



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| HSA<br>40 K |  | Bestell-Nr<br>Order no.<br>No. de commande | Dimension<br>(mm) | kg   | Leistung / Capacity / Capacité<br>max. (mm)        |                                         |                                        |
|-------------|-----------------------------------------------------------------------------------|--------------------------------------------|-------------------|------|----------------------------------------------------|-----------------------------------------|----------------------------------------|
|             |                                                                                   |                                            |                   |      | Stahl / Steel / Acier<br>(~400 N/mm <sup>2</sup> ) | Inox. 18/8<br>(~600 N/mm <sup>2</sup> ) | Aluminium<br>(~250 N/mm <sup>2</sup> ) |
|             |                                                                                   | 022.000.0035                               | -                 | 2,42 | 1,5                                                | 1,0                                     | 2,0                                    |

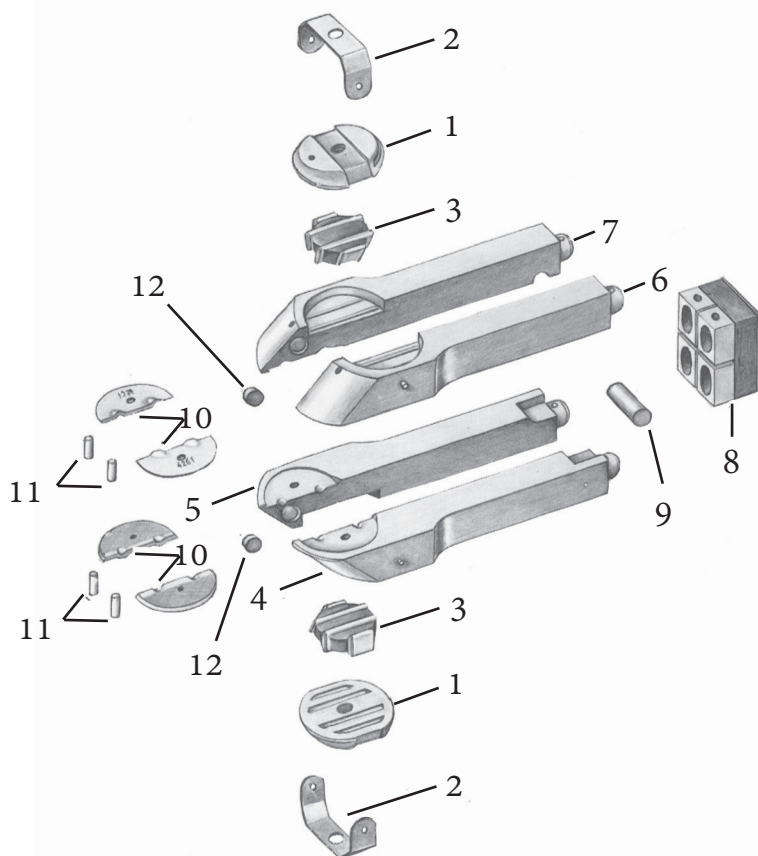
**Schnabelwerkzeug Typ HSA 40 K**  
zum Stauchen von U-Profilen mit geringer Steghöhe.

**Beak Shaped Shrinking Tool Type HSA 40 K**  
for shrinking low webbed U-profiles.

**Outil à bec type HSA 40 K**  
pour le formage par rétreint des profilés en U d'une hauteur d'âme très faible.

**Utensile a becco tipo HSA 40 K**  
per la formatura per mezzo di ricalcamento di profilati a U di anima molto bassa.

**Herramienta de pico tipo HSA 40 K**  
para la conformación por medio de recalado de perfiles en U con la pieza de unión de altura reducida.



#### Ersatzteile

Ein Satz entspricht der Bestückung für einen kompletten Satz Elastikformwerkzeug.

#### Spare parts

One set is defined as sufficient to equip one set of Elastic Forming Tool.

#### Pièces de Rechange

Un jeu correspond au nombre nécessaire pour l'équipement d'un outil complet.

#### Parti di Ricambio

Per serie si intende il quantitativo di particolari necessari a dotare completamente l'utensile.

#### Piezas de Recambio

Un juego corresponde al equipo completo de la herramienta moldeadora elástica.

| ECKOLD-KRAFTFORMER KF 170 PD                                                                        |                                      |                                           |                                                                          |                                                        | Ersatzteile<br>Spare Parts<br>Pièces de Rechange                             |                         | HSA<br>40 K                                                                     |
|-----------------------------------------------------------------------------------------------------|--------------------------------------|-------------------------------------------|--------------------------------------------------------------------------|--------------------------------------------------------|------------------------------------------------------------------------------|-------------------------|---------------------------------------------------------------------------------|
| Pos.<br>No.                                                                                         | Satz<br>Set<br>Jeu<br>Serie<br>Juego | Stück<br>Piece<br>Pièce<br>Pezzo<br>Pieza | Bezeichnung<br>Description<br>Désignation                                | Denominazione<br>Denominacion                          | Dimension / Typ<br>Dimension / Type<br>Dimensione / Tipo<br>Dimensión / Tipo | Ident.-No<br>(Für D/NL) | Artikel Nr.<br>Order No.<br>No. de commande<br>No. per l'ordine<br>No. de pieza |
|                                                                                                     |                                      | 1                                         | <b>Schnabelwerkzeug</b><br>Beak-shaped Tool<br>Outil à bec               | <b>Utensilo a becco</b><br>Herramienta de pico         | HSA 40K                                                                      | 0000 000 6083           | 022.000.0035                                                                    |
| 1.                                                                                                  | 1                                    | 2                                         | <b>Druckkappe</b><br>Pressing top<br>Cuvette de compression              | Copertura di pressione<br>Cubeta de compresión         | 2301                                                                         | 0040 203 9252           | 006.160.0220                                                                    |
| 2.                                                                                                  | 1                                    | 2                                         | <b>Haltefeder</b><br>Spring<br>Ressort d'attache                         | Molla<br>Sujetador elástico                            | 2302                                                                         | 0040 207 6307           | 006.680.0000                                                                    |
| 3.                                                                                                  | 1                                    | 2                                         | <b>Federkörper</b><br>Rubber spring body<br>Corps élastique              | Corpo elastico<br>Cuerpo elástico                      | 423                                                                          | 0030 201 0108           | 006.220.0000                                                                    |
| 4.                                                                                                  |                                      | 1                                         | <b>Schenkel, unten rechts</b><br>Leg lower right<br>Bras inférieur droit | Braccio inferiore destro<br>Brazo inferior derecho     | 2304                                                                         | 0040 207 6026           | 006.365.0000                                                                    |
| 5.                                                                                                  |                                      | 1                                         | <b>Schenkel, unten links</b><br>Leg lower left<br>Bras inférieur gauche  | Braccio inferiore sinistro<br>Brazo inferior izquierdo | 2305                                                                         | 0000 000 0225           | 006.365.0001                                                                    |
| 6.                                                                                                  |                                      | 1                                         | <b>Schenkel, oben rechts</b><br>Leg top right<br>Bras supérieur droit    | Braccio superiore destro<br>Brazo superior derecho     | 2306                                                                         | 0040 207 6042           | 006.365.0002                                                                    |
| 7.                                                                                                  |                                      | 1                                         | <b>Schenkel, oben links</b><br>Leg top left<br>Bras supérieur gauche     | Braccio superiore sinistro<br>Brazo superior izquierdo | 2307                                                                         | 0000 000 0226           | 006.365.0003                                                                    |
| 8.                                                                                                  |                                      | 1                                         | <b>Traverse</b><br>Flexible mounting block<br>Traverse                   | Piastra di innesto<br>Traversano                       | 2308                                                                         | 0030 205 1107           | 006.400.0030                                                                    |
| 9.                                                                                                  |                                      | 1                                         | <b>Walze</b><br>Roller<br>Cylindre                                       | Cilindro<br>Rodillo                                    | 2309                                                                         | 0040 207 6328           | 006.295.0000                                                                    |
| 10.                                                                                                 | 1                                    | 4                                         | <b>Einsatzstollen</b><br>Jaw plate<br>Mâchoire                           | Piastra<br>Matriz                                      | 426/f                                                                        | 0040 201 0092           | 006.240.0010                                                                    |
| 11.                                                                                                 | 1                                    | 4                                         | <b>Zylinderstift</b><br>Cylindrical pin<br>Crayon de cylindre            | Perno cilindrico<br>Pastel de cylindre                 | DIN 6325,<br>Ø 4m6 x 12<br>427                                               | 0071 305 0049           | 006.260.0000                                                                    |
| 12.                                                                                                 | 1                                    | 2                                         | <b>Gummipuffer</b><br>Rubber buffer<br>Bloque élastique                  | Distanziatori in gomma<br>Amortiguador de caucho       | 2312                                                                         | 0075 051 0108           | 006.305.0020                                                                    |
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