

Your Expander comes standard with an assortment of five straight expansion segment sets, which range from 1-1/2" to 3-1/2".

The Expander has the capability of a larger range and style of expansions with the addition of other tooling. Refer to the chart below and the following examples of tooling use for fulfilling your requirement. For further information, please call Huth.

Huth Expanding Tool Chart

A Ready Reference For What Tools Are Used With What Arbors

For The Accu-Sizer™

Size	Arbor	Tip	Seg. Set	Collar
1-1/2" - 1-3/4"	508	498	473	41047
1-3/4" - 2-1/8"	508	499	474	41047
2-1/8" - 2-1/2"	508	499	475	41047
2-1/2" - 3"	508	499	476	41047
3" - 3-1/2"	508	499	477	41047

For 45° Flaring Work

Size	Arbor	Tip	Seg. Set	Collar
1-1/2" - 2-1/2"	508	499	440	41047
1" - 1-1/2"	575*		405	41047

*Requires 570 Spacer

For Expansion Work

Size	Arbor	Seg. Set	Collar
1"	575**	470	41047
1-1/8"	575**	404	41047
1-1/4" - 1-1/2"	500	400	41047
1-1/2" - 1-3/4"	501	422	41047
1-3/4" - 2-1/8"	502	423	41047
2-1/8" - 2-1/2"	502	424	41047
2-1/2" - 2-3/4"	502	425	41047
2-3/4" - 3-1/8"	503	403	523
3-1/8" - 3-1/2"	503	406	523
3-1/2" - 4"	503	408	523
4" - 4-7/8"	503	450	523
4-7/8" - 5-1/2"	503	451	523

**Requires a 570 Spacer

For Making Ball Joints

Size	Arbor	Tip	Ball Joint Tool	Collar
1-3/4"	508	499	410	41047
2"	508	499	419	41047
2-1/4"	508	499	420	41047
2-1/2"	508	499	421	41047
3"	508	499	452	41047

For Flanges

Size	Arbor	Tip	Seg. Set Flange	Collar
2"	508	499	411 w/413 Flange Ring	41047
2-1/4"	508	499	411 w/414 Flange Ring	41047
2-1/2"	508	499	412 w/418 Flange Ring	41047



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