

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	-	See Sheet1	-	-

RAMS 2001 DRIVE CLEAT NOTCHER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MS2001-D-01	DIE BLOCK	1
2	MS2001-D-08	GUIDE PIN	2
3	MS2001-D-02	STAMP RISER	1
4	MS2001-D-03	STAMP HANDLE	1
5	MS2001-D-04	PUNCH TOOL	1
6	MS2001-D-05	DIE INSERT	1
7	MS2001-D-06	DIE BLOCK	1
8	B812-8	OIL LITE BUSHING BRONZE	2
9	MS2001-D-11	WHEEL	1
10	MS2001-D-12	1/4" DIA X 3/4" DOWEL PIN	6
11	MS2001-D-13	3/8" X 1 3/4" DOWEL PIN	1
12	MS2001-D-15	3/8-16 X 1" LONG SOCKET HEAD CAP SCREW	2
13	MS2001-D-16	1/4" DIA X 1" LONG DOWEL PIN	3
14	MS2001-D-17	1/4-20 X 3/8" LONG SOCKET HEAD SET SCREW	1
15	MS2001-D-18	8-32 X 1/2" LONG SOCKET HEAD CAP SCREW	2
16	MS2001-D-19	1/4-20 X 1 1/2" LONG FLAT SOCKET HEAD CAP SCREWS	2
17	MS2001-D-20	3/8" DIA X 1 1/2" LONG DOWEL PIN	2
18	MS2001-D-21	10-32 X 3/4": FLAT HEAD SOCKET CAP SCREW	2
19	MS2001-D-22	1/4" DIA X 1 1/2" LONG DOWEL PIN	1
20	LC-067HJ-05-M (LEE SPRING)	SPRING, COMPRESSION	2
21	20 GA MAX	LABEL, 20 GA MAX	1
22	RAMS 2001	SERIAL NUMBER TAG	1

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

DRAWN	JAS	3/15/06
CHECKED	SSL	12/15/08
ENG APPR.		
MFG APPR.		
Q.A.		

HORIZON SYSTEMS MACHINING

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TITLE: NOTCHER ASSEMBLY	
SIZE C	DWG. NO. RAMS-2001
SCALE: 1:4	

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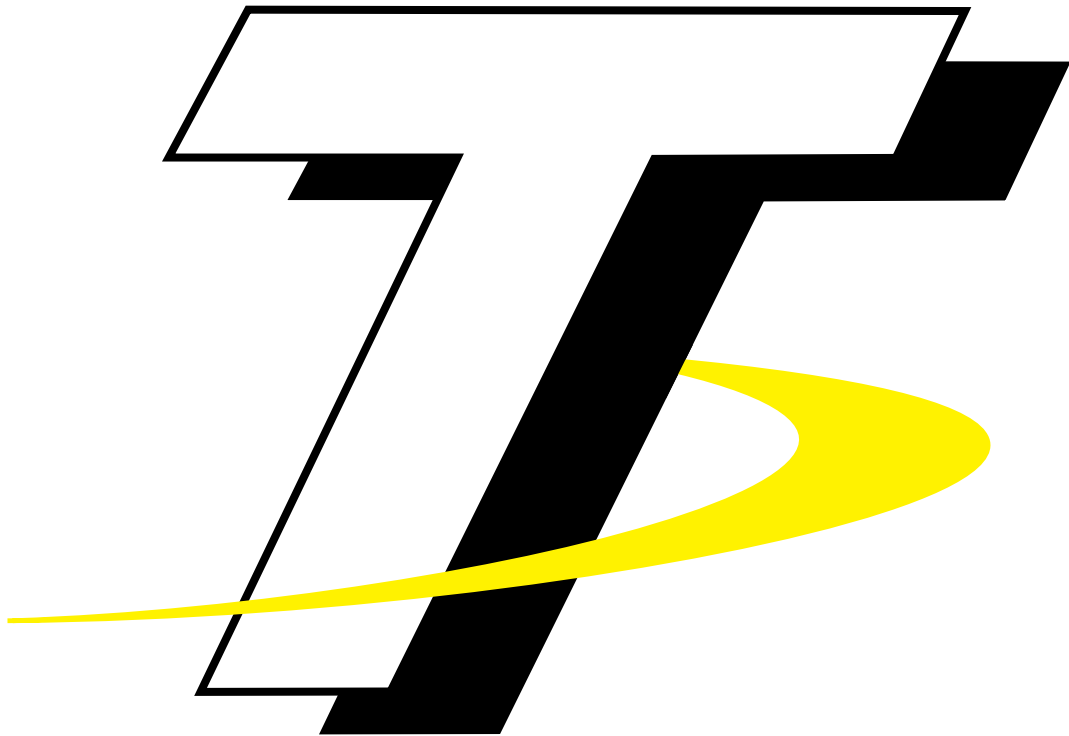
DO NOT SCALE DRAWING

REV	C
SHEET 2 OF 2	

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