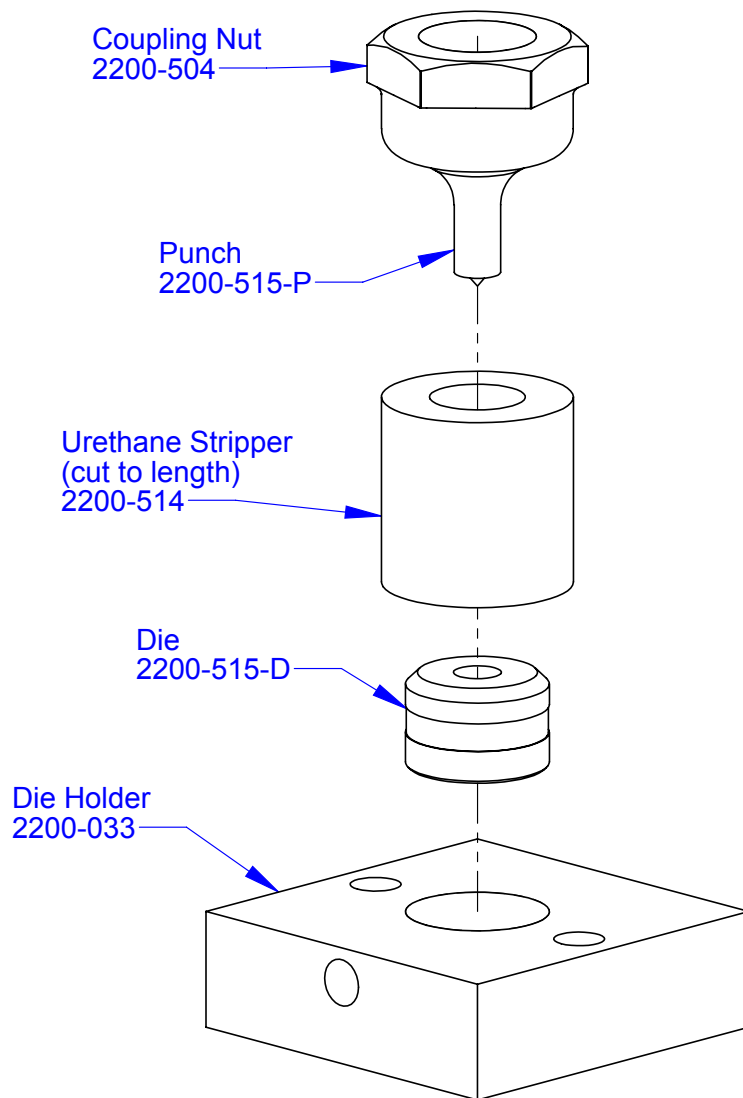
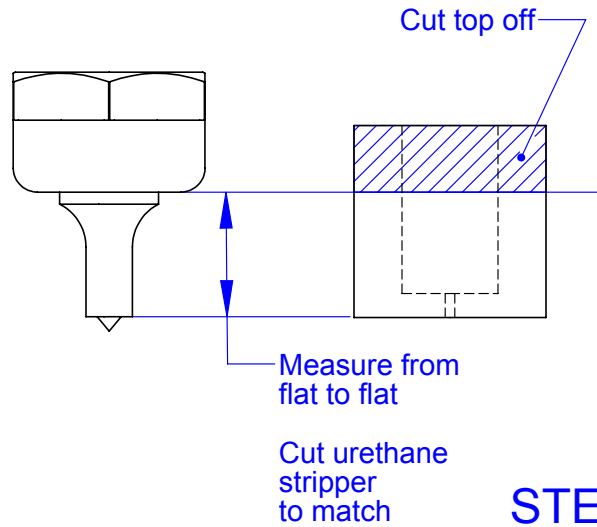


# URETHANE STRIPPER INSTRUCTIONS

- 1) Measure from flat to flat as shown. Cut urethane stripper to match
- 2) Push stripper onto punch shank (ID is slightly undersized to grip punch). First stroke of press forces punch tip through stripper bottom.



Urethane strippers generate high holding pressure on the blank and strip the blank cleanly from the punch.

The stripper remembers its shape and springs back, hit after hit.

**STEP 2**

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